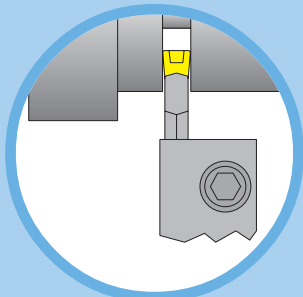
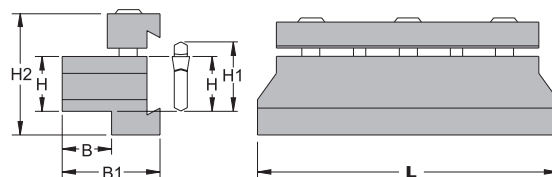


SGTBN NEUTRAL CUT-OFF TOOLHOLDER

Neutral Hand Cut-Off Toolholder
for Cut-Off SGIH blades



The two piece clamp style of this tool provides a precise and rigid blade locking and easy mounting of the tool into CNC turrets. Simple block design accommodates Slot Grip and competitive blade systems. Two dowel pins keep the clamp in position when it is being adjusted. Slot Grip Cut-Off toolholders come in a broad selection of shank sizes.

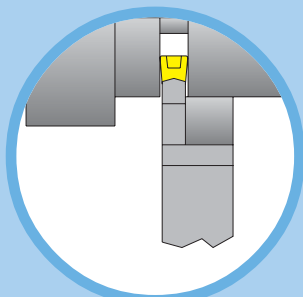


Description	Part No. 733101-	H	H1	H2	B	B1	L	Blade Used	Screw Used
SGTBN12,7-2	62970	0.500	0.75	1.375	0.500	1.000	3.0	SGIH19-2	ASHCSFP-050-080-025-MA
SGTBN16-2	62971	0.625	0.75	1.375	0.625	1.000	3.0		
SGTBN16-5	62972	0.625	1.02	1.750	0.625	1.250	3.5	SGIH26-2 Thru SGIH26-6	ASHCSFP-060-100-030-MA
SGTBN19-5	62973	0.750	1.02	2.000	0.750	1.375	3.5		
SGTBN19-6	62974	0.750	1.25	2.000	0.750	1.375	4.5		
SGTBN25,4-6	62975	1.000	1.25	2.125	0.875	1.500	4.5	SGIH32-3 Thru SGIH32-9	ASHCSFP-060-100-040-MA
SGTBN31,8-6	62976	1.250	1.25	2.375	1.125	1.750	4.5		
SGTBN38,1-6	62977	1.500	1.25	2.875	1.625	2.250	4.5		

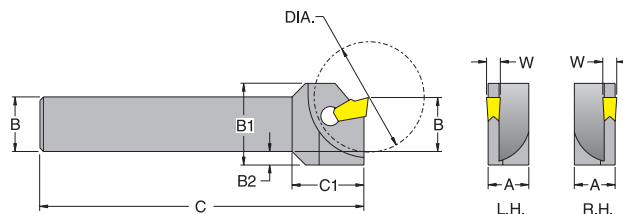
For blade information, see page D-6.

SGTHR/L CUT-OFF TOOLHOLDER

Right or Left Hand Cut-Off Toolholder
for Cut-Off SGTN inserts



The square shank design of the Cut-Off toolholder ensures a precise center line of the insert with respect to the center of the working part, when the toolholder is mounted directly on the CNC turret. Inserts are securely held in Slot Grip blades by a tapered locking system. No additional clamping devices are required. Slot Grip Cut-Off toolholders come in a broad selection of shank sizes.



Description	Part No. 733101- R.H.	L.H.	A	B	B1	B2	C	C1	Max. Dia.	W	Insert Used
SGTHR/L9,5-2	63000	63001	.375	0.375	0.750	.187	3.375	0.703	1.109		
SGTHR/L12,7-2	63002	63003	.391	0.500	0.828	.156	4.328	0.703	1.172	.087 & .093	SGTN/R/L-2,2,4
SGTHR/L16-2	63004	63005	.391	0.625	0.750	—	4.328	0.703	1.172		
SGTHR/L19-2	63006	63007	.469	0.750	0.937	—	4.328	0.781	1.266		
SGTHR/L9,5-3	63008	63009	.375	0.375	0.750	.187	3.375	0.703	1.109		
SGTHR/L12,7-3	63010	63011	.391	0.500	0.828	.234	4.328	0.828	1.266		
SGTHR/L16-3	63012	63013	.469	0.625	0.937	.156	4.328	0.781	1.266	.120	SGTN/R/L-3
SGTHR/L19-3	63014	63015	.469	0.750	0.937	—	4.328	0.828	1.406		
SGTHR/L25,4-3	63016	63017	.984	1.000	1.187	—	5.875	0.984	2.062		
SGTHR/L16-4	63018	63019	.469	0.625	0.937	.156	4.328	0.828	1.328		
SGTHR/L19-4	63020	63021	.469	0.750	0.937	—	4.328	0.906	1.531	.160	SGTN/R/L-4
SGTHR/L25,4-4	63022	63023	.984	1.000	1.187	—	5.875	1.187	2.500		
SGTHR/L19-5	63024	63025	.469	0.750	0.937	—	4.328	0.906	1.531	.187 & .200	SGTN/R/L-4,8-5
SGTHR/L25,4-5	63026	63027	.984	1.000	1.187	—	5.875	1.328	3.000		



For insert information,
see page D-5.