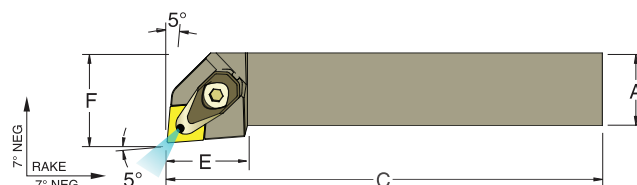
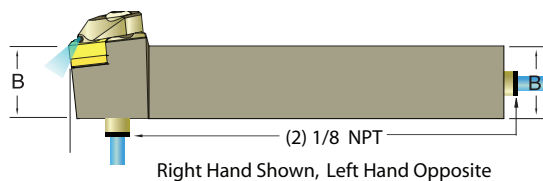




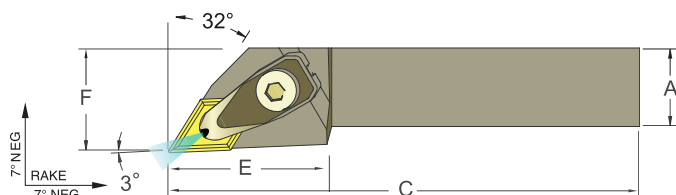
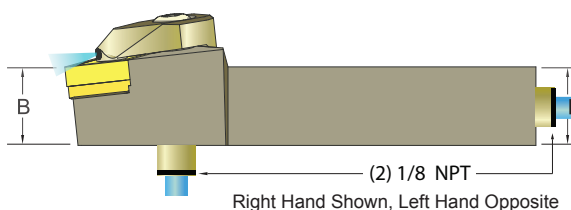
ADCLN R/L Toolholder Style L - 5° end or side cutting lead angle for negative 80° diamond CNM_inserts



Inch Description	Part No. 733101-		A	B	C	E	F	CNM_ Gage Insert	Seat	Seat Screw	Dor-Lock Clamp	Clamp Screw	Upper 'O' Ring	Lower 'O' Ring
	R.H.	L.H.												
ADCLNR/L-12-4B	53000	53001	0.75	0.75	4.50	1.250	1.000	432	S8012P	SM-M4	JSLC-HPCTW-4N	JSCS-04	JSOR-01	JSOR-04
ADCLNR/L-16-4D	53002	53003	1.00	1.00	6.00	1.250	1.250	432	S8012P	SM-M4	JSLC-HPCTW-4N	JSCS-04	JSOR-01	JSOR-04
ADCLNR/L-20-4D	53004	53005	1.25	1.25	6.00	1.250	1.500	432	S8012P	SM-M4	JSLC-HPCTW-4N	JSCS-04	JSOR-01	JSOR-04
ADCLNR/L-20-5D	53006	53007	1.25	1.25	6.00	1.375	2.000	543	ICSN-533	SM-M6	JSLC-HPC5	JSCS-04	JSOR-01	JSOR-04
ADCLNR/L-20-6E	53012	53013	1.25	1.25	7.00	1.500	1.500	643	ICSN-633	SM-M66	JSLC-HPC6	JSCS-06	JSOR-07	JSOR-07
*ADCLNR/L-24-4E	53008	53009	1.50	1.50	7.00	1.250	2.000	432	S8012P	SM-M4	JSLC-HPCTW-4N	JSCS-04	JSOR-01	JSOR-04
*ADCLNR/L-24-5E	53010	53011	1.50	1.50	7.00	1.375	2.000	543	ICSN-533	SM-M6	JSLC-HPC5	JSCS-04	JSOR-01	JSOR-04
*ADCLNR/L-24-6E	53014	53015	1.50	1.50	7.00	1.500	2.000	643	ICSN-633	SM-M66	JSLC-HPC6	JSCS-06	JSOR-07	JSOR-07

*Special Order, available upon request. One standard coolant connector kit with tubing is supplied, see pg 41 for details and high pressure coolant fitting. For spare parts see page 45.

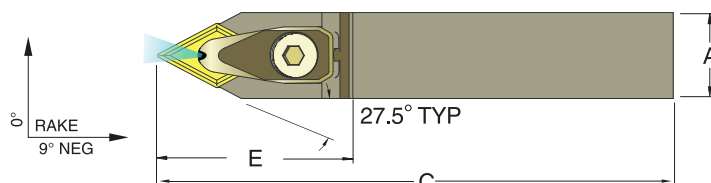
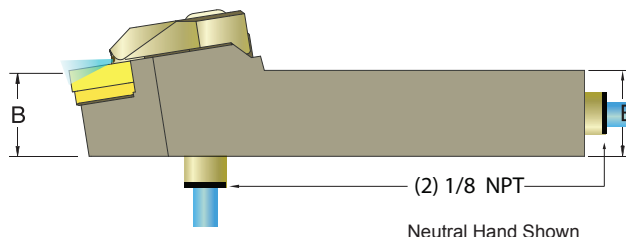
ADDJN R/L Toolholder Style J - 3° side cutting lead angle for negative 55° diamond DNM_inserts



Inch Description	Part No. 733101-		A	B	C	E	F	DNM_ Gage Insert	Seat	Seat Screw	Dor-Lock Clamp	Clamp Screw	Upper 'O' Ring	Lower 'O' Ring
	R.H.	L.H.												
ADDJNR/L-12-3B	53016	53017	0.75	0.75	4.50	1.500	1.000	332	S5511P	SM-M3	JSLC-HPD3	JSCS-04	JSOR-01	JSOR-04
ADDJNR/L-12-4B	53018	53019	0.75	0.75	4.50	1.500	1.000	432	IDSN-433	SM-S4	JSLC-HPD4	JSCS-04	JSOR-01	JSOR-04
ADDJNR/L-16-4D	53020	53021	1.00	1.00	6.00	1.500	1.250	432	IDSN-433	SM-S4	JSLC-HPD4	JSCS-04	JSOR-01	JSOR-04
ADDJNR/L-20-4D	53022	53023	1.25	1.25	6.00	1.500	1.500	432	IDSN-433	SM-S4	JSLC-HPD4	JSCS-04	JSOR-01	JSOR-04
*ADDJNR/L-24-4E	53024	53025	1.50	1.50	7.00	1.500	2.000	432	IDSN-433	SM-S4	JSLC-HPD4	JSCS-04	JSOR-01	JSOR-04

*Special Order, available upon request. One standard coolant connector kit with tubing is supplied, see pg 41 for details and high pressure coolant fitting. For spare parts see page 45.

ADDPNN Toolholder Style P - 27.5° side cutting lead angle for negative 55° diamond DNM_inserts



Inch Description	Part No. 733101-						DNM_ Gage Insert	Seat	Seat Screw	Dor-Lock Clamp	Clamp Screw	Upper 'O' Ring	Lower 'O' Ring
	Neutral	A	B	C	E								
ADDPNN-12-3B	53030	0.75	0.75	4.50	1.750	332	S5511P	SM-M3	JSLC-HPD3	JSCS-04	JSOR-01	JSOR-04	
ADDPNN-12-4B	53031	0.75	0.75	4.50	1.750	432	IDSN-433	SM-S4	JSLC-HPD4	JSCS-04	JSOR-01	JSOR-04	
ADDPNN-16-3D	53032	1.00	1.00	6.00	1.750	332	S5511P	SM-M3	JSLC-HPD3	JSCS-04	JSOR-01	JSOR-04	
ADDPNN-16-4D	53033	1.00	1.00	6.00	1.750	432	IDSN-433	SM-S4	JSLC-HPD4	JSCS-04	JSOR-01	JSOR-04	
ADDPNN-20-4D	53034	1.25	1.25	6.00	1.750	432	IDSN-433	SM-S4	JSLC-HPD4	JSCS-04	JSOR-01	JSOR-04	
*ADDPNN-24-4E	53035	1.50	1.50	7.00	1.750	432	IDSN-433	SM-S4	JSLC-HPD4	JSCS-04	JSOR-01	JSOR-04	

*Special Order, available upon request. One standard coolant connector kit with tubing is supplied, see pg 41 for details and high pressure coolant fitting. For spare parts see page 45.