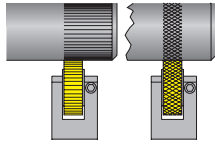




Single Wheel Fixed & Heavy Duty Single Wheel Fixed Knurling Tool

SWFKT - Single Wheel Fixed Knurling Tool & HDSWFKT - Heavy Duty Single Wheel Fixed Knurling Tool

- Precision square shank with preset center height.
- Single wheel knurling tool for general purposes.
- Knurl wheel is mounted between the thrust washers to ensure a smooth and even rotation of the knurls while knurling is performed.
- Straight and diamond knurl pattern TIN coated.



Resulting Knurl Pattern

Straight pattern with straight wheel.



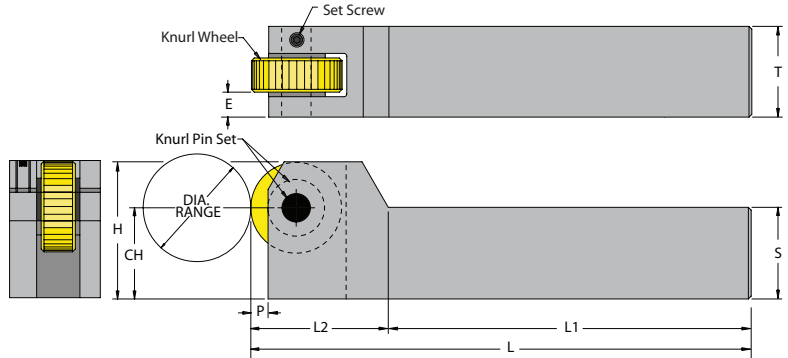
Male diamond pattern with female wheel.



Female diamond pattern with male wheel.



For best results, use beveled knurl wheel. In Feed the knurling tool into the blank until the right pattern is generated, then End Feed.



Metric Description	UPC No. 733101-	CH & S mm	Inch Description	UPC No. 733101-	CH & S inch	Dia. Range	E	H	L	L1	L2	P	T	Knurl Wheel Style	Knurl Pin Set	
															Description	UPC No. 733101-
SWFKT-831-B	21705	8	SWFKT-831-B	21705	0.312	Unlimited	.0800	0.500	2.625	2.000	0.625	0.030	0.500	B *	KPS-12-38	28800
SWFKT-10-D	21715	10	SWFKT-38-D	21720	0.375	Unlimited	0.150	0.625	3.375	2.500	0.875	0.060	0.500	D *	KPS-18-50	28805
SWFKT-12-D	21725	12	SWFKT-50-D	21730	0.500	Unlimited	0.150	0.750	3.625	2.750	0.875	0.060	0.500	D *	KPS-18-50	28805
SWFKT-162-D	21765	16	SWFKT-162-D	21765	0.625	Unlimited	0.150	0.875	4.000	3.000	1.000	0.060	0.625	D *	KPS-18-62	28810
SWFKT-20-M	21735	20	SWFKT-75-M	21740	0.750	Unlimited	0.250	1.250	4.750	3.250	1.500	0.190	0.750	M **	KPS-31-75	28840
SWFKT-25-O	21745	25	SWFKT-100-O	21750	1.000	Unlimited	0.280	1.500	5.500	4.000	1.500	0.190	1.000	O **	KPS-31-100	28845
SWFKT-32-O	21755	32	SWFKT-125-O	21760	1.250	Unlimited	0.300	1.750	6.500	5.000	1.500	0.190	1.250	O **	KPS-31-125	28850
HDSWFKT-20-O	21805	20	HDSWFKT-75-O	21810	0.750	Unlimited	0.260	1.250	4.750	3.250	1.500	0.190	1.000	O **	KPS-31-100-C	28945
HDSWFKT-25-P	21815	25	HDSWFKT-100-P	21820	1.000	Unlimited	0.300	1.500	5.875	4.000	1.875	0.225	1.250	P **	KPS-50-125-C	28955
HDSWFKT-32-P	21825	32	HDSWFKT-125-P	21830	1.250	Unlimited	0.300	1.750	6.750	5.000	1.750	0.225	1.250	P **	KPS-50-125-C	28955

Supplied with 1 straight high speed beveled knurl wheel, * 30 TPI, ** 25 TPI . **Warning**, may cause deflection on small diameters, and too much pressure on large diameters.

SSWFKT - Single Shoulder Wheel Fixed Knurling Tool

- Precision square shank with preset center height.
- Designed to knurl against a square shoulder.
- Single wheel knurling tool for general purposes.
- Knurl wheel is mounted on a thrust washer to ensure a smooth and even rotation of the knurl while knurling is performed.
- Straight and diamond knurl pattern TIN coated.

Resulting Knurl Pattern

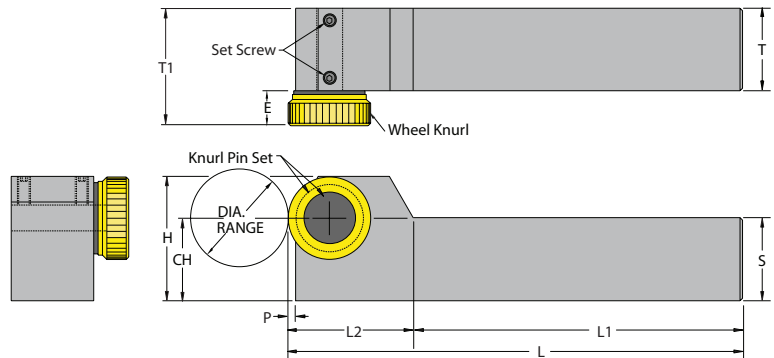
Straight pattern with straight wheel.



Male diamond pattern with female wheel.



For best results, use beveled knurl wheel. In Feed the knurling tool into the blank until the right pattern is generated, then End Feed.



Metric Description	UPC No. 733101-	CH & S mm	Inch Description	UPC No. 733101-	CH & S inch	Dia. Range	E	H	L	L1	L2	P	T	T1	Knurl Wheel Style	Knurl Pin Set	
																Description	UPC No. 733101-
SSWFKT-10-2	21775	10	SSWFKT-38-2	21777	0.375	Unlimited	0.265	0.625	3.125	2.500	0.625	0.050	0.500	0.765	SW2 *	SW2.0P-1S	29050
SSWFKT-12-2	21779	12	SSWFKT-50-2	21781	0.500	Unlimited	0.265	0.750	3.375	2.750	0.625	0.050	0.500	0.765	SW2 *	SW2.0P-1S	29050
SSWFKT-162-2	21783	16	SSWFKT-162-2	21783	0.625	Unlimited	0.265	0.875	3.625	3.000	0.625	0.050	0.625	0.890	SW2 *	SW2.0P-1S	29050
SSWFKT-20-4	21787	20	SSWFKT-75-4	21789	0.750	Unlimited	0.410	1.250	4.500	3.250	1.250	0.050	0.750	1.160	SW4 **	SW4.0P-1S	29080
SSWFKT-25-4	21791	25	SSWFKT-100-4	21793	1.000	Unlimited	0.410	1.500	5.250	4.000	1.250	0.050	1.000	1.410	SW4 **	SW4.0P-1S	29080
SSWFKT-32-4	21795	32	SSWFKT-125-4	21797	1.250	Unlimited	0.410	1.750	6.250	5.000	1.250	0.050	1.250	1.660	SW4 **	SW4.0P-1S	29080

Supplied with 1 straight high speed beveled knurl wheel, * 30 TPI, ** 25 TPI . **Warning**, may cause deflection on small diameters, and too much pressure on large diameters.