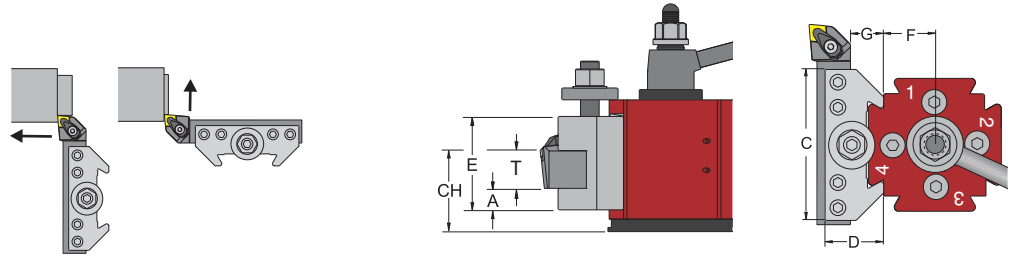




No. QITPN-1

Turning & Facing Toolholder

This toolholder is best used for holding square shank toolholders close to the tool post to maximize rigidity when turning, facing, and threading. Fits industry standard tool posts.

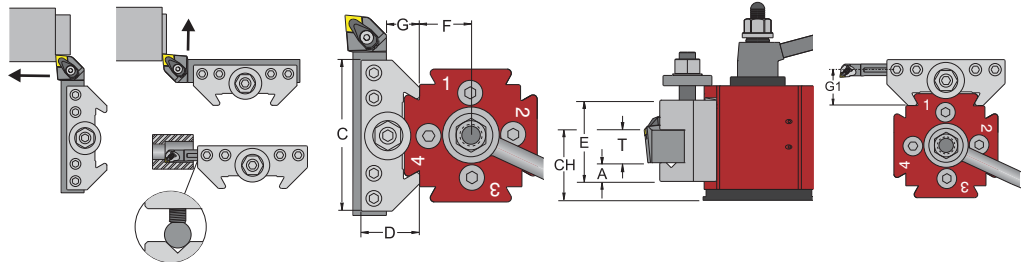


QITP Description	Part No.733101-	Size	A	T	C	D	E	F	G
QITP25N-1	00100	in	0.375	.750	2.750	1.240	1.740	0.880	0.770
		mm	9.53	20	69.85	31.50	44.20	22.35	19.56
QITP30N-1	00250	in	0.437	1.000	3.250	1.490	2.240	1.115	0.890
		mm	11.10	25	82.55	37.85	56.90	28.32	22.61
QITP35N-1	00400	in	0.500	1.000	3.750	1.740	2.490	1.245	1.010
		mm	12.70	25	95.25	44.20	63.25	31.62	25.65
QITP40N-1	00550	in	0.562	1.250	4.500	1.990	2.990	1.530	1.040
		mm	14.27	32	114.30	50.55	75.95	38.86	26.42
QITP50N-1	00700	in	0.750	1.500	6.000	2.490	3.490	1.900	1.290
		mm	19.05	40	152.40	63.25	88.65	48.26	32.77
QITP60N-1	00850	in	1.000	1.500	7.000	2.990	3.990	2.207	1.540
		mm	25.40	40	177.80	75.95	101.35	56.06	39.12

No. QITPN-2

Turning, Facing & Boring Toolholder

The "V" groove makes this holder more versatile so that it can hold either square shank toolholders or boring bars. Holds the tool close to the tool post to maximize rigidity when turning, facing, threading or boring. Fits industry standard toolposts.

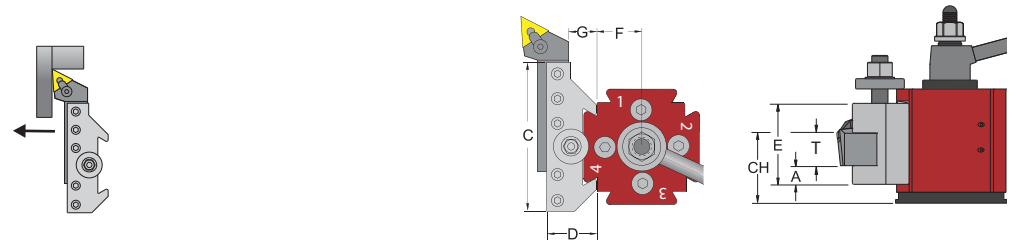


QITP Description	Part No.733101-	Size	A	T	C	D	E	F	G	G1
QITP25N-2	00104	in	0.375	.750	2.750	1.240	1.740	0.880	0.770	1.030
		mm	9.53	20	69.85	31.50	44.20	22.35	19.56	26.16
QITP30N-2	00254	in	0.437	1.000	3.250	1.490	2.240	1.115	0.890	1.210
		mm	11.10	25	82.55	37.85	56.90	28.32	22.61	30.73
QITP35N-2	00404	in	0.500	1.000	3.750	1.740	2.490	1.245	1.010	1.410
		mm	12.70	25	95.25	44.20	63.25	31.62	25.65	35.81
QITP40N-2	00554	in	0.562	1.250	4.500	1.990	2.990	1.530	1.040	1.575
		mm	14.27	32	114.30	50.55	75.95	38.86	26.42	40.01
QITP50N-2	00704	in	0.750	1.500	6.000	2.490	3.490	1.900	1.290	1.950
		mm	19.05	40	152.40	63.25	88.65	48.26	32.77	49.53
QITP60N-2	00854	in	1.000	1.500	7.000	2.990	3.990	2.207	1.540	2.340
		mm	25.40	40	177.80	75.95	101.35	56.06	39.12	59.44

No. QITPN-3 Extended

Turning & Facing Toolholder

This holder is best used for extended reach turning operations. Fits industry standard tool posts.



QITP Description	Part No. 733101-	Size	A	T	C	D	E	F	G
QITP25N-3R	00106	in	0.375	0.750	3.625	1.240	1.740	0.880	0.770
		mm	9.53	20	92.08	31.50	44.20	22.35	19.56
QITP30N-3R	00256	in	0.437	1.00	4.125	1.490	2.240	1.115	0.890
		mm	11.10	25	104.78	37.85	56.90	28.32	22.61
QITP35N-3R	00406	in	0.500	1.00	5.250	1.740	2.490	1.245	1.010
		mm	12.70	25	133.35	44.20	63.25	31.62	25.65
QITP40N-3R	00556	in	0.562	1.250	6.000	1.990	2.990	1.530	1.040
		mm	14.27	32	152.40	50.55	75.95	38.86	26.42
QITP50N-3R	00706	in	0.750	1.500	8.000	2.490	3.490	1.900	1.290
		mm	19.05	40	203.20	63.25	88.65	48.26	32.77
QITP60N-3R	00856	in	1.000	1.500	10.000	2.990	3.990	2.207	1.540
		mm	25.40	40	254.00	75.95	101.35	56.06	39.12