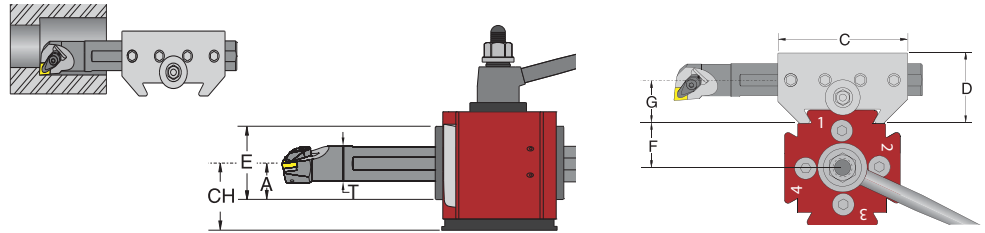




## No. QITPN-4-CNC

Heavy Duty Boring Bar Toolholder  
Inch/Metric

This holder is best used for holding boring bars. It has four flat-face locking-screws that automatically align the centerheight and rake angle of the boring bar while locking it rigidly for chatter-free machining. Flat-face locking-screws do not scar the boring bar. This holder reduces setup time by eliminating the need to indicate across the boring bar flat. Fits industry standard tool posts.

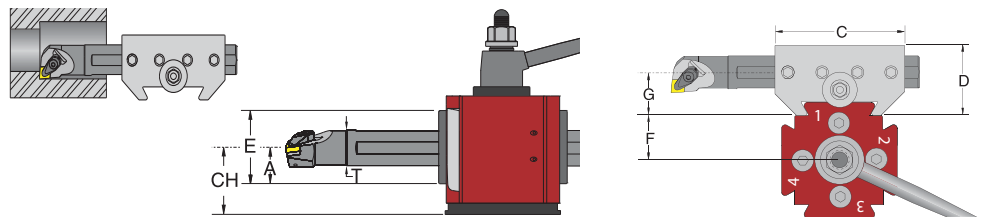


QITP Description	Part No.733101-	Size	A	T	C	D	E	F	G
QITP25N-4-CNC	00110	in	0.745	0.750	2.750	1.490	1.490	0.880	0.937
QITP25N-4M-CNC	00112	mm	18.92	20.00	69.85	37.85	37.85	22.35	23.80
QITP30N-4-CNC	00260	in	0.995	1.000	3.250	1.990	1.990	1.115	1.250
QITP30N-4M-CNC	00262	mm	25.27	25.00	82.55	50.55	50.55	28.32	31.75
QITP35N-4-CNC	00410	in	1.120	1.000	3.750	2.240	2.240	1.245	1.375
QITP35N-4M-CNC	00412	mm	28.45	25.00	95.25	56.90	56.90	31.62	34.93
QITP40N-4-CNC	00560	in	1.245	1.250	4.500	2.490	2.490	1.530	1.500
QITP40N-4M-CNC	00562	mm	31.62	32.00	114.30	63.25	63.25	38.86	38.10
QITP50N-4-CNC	00710	in	1.495	1.500	5.500	2.990	2.990	1.900	2.000
QITP50N-4M-CNC	00712	mm	37.97	40.00	139.70	75.95	75.95	48.26	50.80
QITP60N-4-CNC	00860	in	1.995	2.000	6.500	3.990	3.990	2.207	2.500
QITP60N-4M-CNC	00862	mm	50.67	50.00	165.10	101.35	101.35	56.06	63.50

## No. QITPN-41-CNC

Extra Heavy Duty Boring Bar Toolholder  
Inch/Metric

This holder is best used for holding boring bars. It has four flat-face locking-screws that automatically align the center height and rake angle of the boring bar while locking it rigidly for chatter-free machining. Flat-face locking-screws do not scar the boring bar. This holder reduces setup time by eliminating the need to indicate across the boring bar flat. Fits industry standard tool posts.

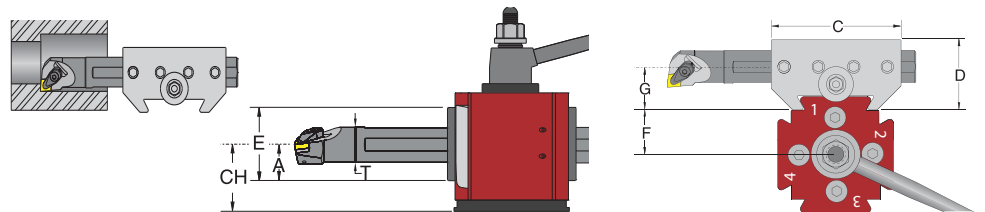


QITP Description	Part No.733101-	Size	A	T	C	D	E	F	G
QITP25N-41-CNC	00114	in	0.870	1.000	2.750	1.740	1.740	0.880	1.062
QITP25N-41M-CNC	00116	mm	22.10	25.00	69.85	44.20	44.20	22.35	26.97
QITP30N-41-CNC	00264	in	1.120	1.250	3.250	2.240	2.240	1.115	1.375
QITP30N-41M-CNC	00266	mm	28.45	32.00	82.55	56.90	56.90	28.32	34.93
QITP35N-41-CNC	00414	in	1.120	1.250	3.750	2.240	2.240	1.245	1.375
QITP35N-41M-CNC	00416	mm	28.45	32.00	95.25	56.90	56.90	31.62	34.93
QITP40N-41-CNC	00564	in	1.370	1.500	4.500	2.740	2.740	1.530	1.625
QITP40N-41M-CNC	00566	mm	34.80	40.00	114.30	69.60	69.60	38.86	41.28
QITP50N-41-CNC	00714	in	1.745	2.000	5.500	3.490	3.490	1.900	2.250
QITP50N-41M-CNC	00716	mm	44.32	50.00	139.70	88.65	88.65	48.26	57.15
QITP60N-41-CNC	00864	in	2.245	2.500	6.500	4.490	4.490	2.207	2.750
QITP60N-41M-CNC	00866	mm	57.02	60.00	165.10	114.05	114.05	56.06	69.85

## No. QITPN-41S-CNC

Super Oversized Boring Bar Toolholder  
Inch/Metric

This holder is best used for holding boring bars. It has four flat-face locking-screws that automatically align the center height and rake angle of the boring bar while locking it rigidly for chatter free machining. Flat-face locking-screws do not scar the boring bar. This holder reduces setup time by eliminating the need to indicate across the boring bar flat. Fits industry standard tool posts.



QITP Description	Part No.733101-	Size	A	T	C	D	E	F	G
QITP35N-41-150-CNC	00418	in	1.245	1.500	4.000	2.490	2.490	1.245	1.500
QITP35N-41M-40-CNC	00420	mm	31.62	40	101.6	63.25	63.25	31.62	38.1
QITP40N-41-200-CNC	00568	in	1.495	2.000	4.500	2.990	2.990	1.530	1.750
QITP40N-41M-50-CNC	00570	mm	37.97	50	114.3	75.95	75.95	38.86	44.45
QITP50N-41-250-CNC	00718	in	1.995	2.500	6.500	3.990	3.990	1.900	2.250
QITP50N-41M-60-CNC	00720	mm	50.67	60	165.1	101.35	101.35	48.26	57.15
QITP60N-41-300-CNC	00868	in	2.245	3.000	7.000	4.490	4.490	2.207	2.625
QITP60N-41M-80-CNC	00870	mm	57.02	80	177.8	114.05	114.05	56.06	66.68