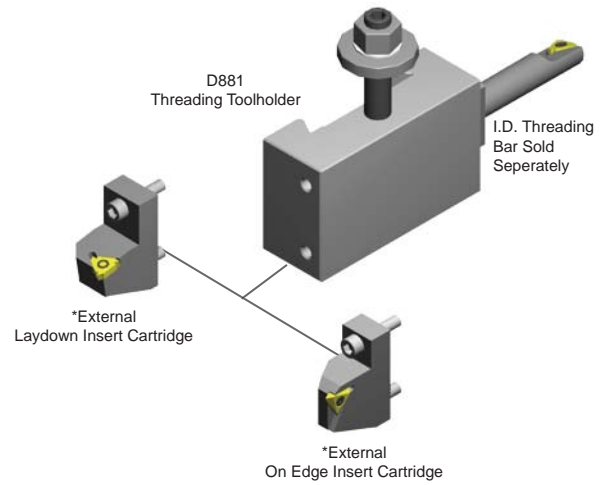
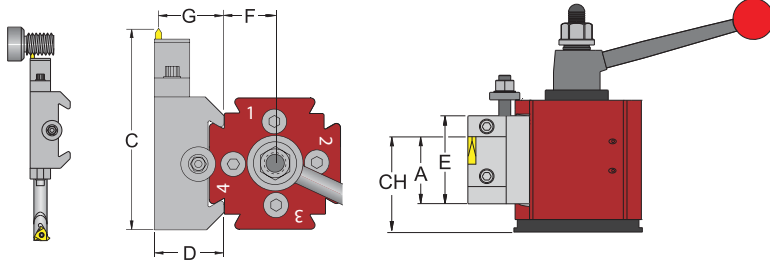




No. QITPN-881

O.D. and I.D. Threading Toolholder

This holder is capable of covering all threading requirements. It uses standard carbide inserts. The holder is supplied with a cartridge for external threading. Fits industry standard tool posts.



Description	Part No. 733101-	Size	A	C	D	E	F	G	*External On Edge Insert Cartridge				*External Laydown Insert Cartridge										
									Desc.	Part No. 733101-	TNMC Insert	Torx Screw	Torx Key	Desc.	Part No. 733101-	Insert	Torx Screw	Torx Key	Pitch				
QITP25N-881-OE	00132	in	4.130	1.250	1.750	0.880	1.250	1.000															
QITP25N-881-LD	00133	mm	104.90	31.75	44.45	22.35	31.75	25.40	TIH253-32	03621	32	GTS-1	T-10	NL253-3R	03635	16ER-AG60	TS-16	T-10	8-48	0.5-3.5			
QITP30N-881-OE	00282	in	4.630	1.500	2.000	1.115	1.500	1.250															
QITP30N-881-LD	00283	mm	117.60	38.10	50.80	28.32	38.10	31.75															
QITP35N-881-OE	00434	in	5.630	1.750	2.500	1.245	1.685	1.435															
QITP35N-881-LD	00435	mm	143.00	44.45	63.50	31.62	42.80	36.45															
QITP40N-881-OE	00582	in	6.130	1.750	2.500	1.530	1.685	1.435	TIH354-32	03623	32	GTS-1	T-10	NL354-3R	03637	16ER-AG60	TS-16	T-10	8-48	0.5-3.5			
QITP40N-881-LD	00583	mm	155.70	44.45	63.50	38.86	42.80	36.45															

*Part Descriptions ending in -OE come with External On Edge Insert Cartridge. Part Descriptions ending in -LD come with External Laydown Insert Cartridge. Inserts not included. Internal threading bar is not supplied with the holder.

Laydown Threading Insert See below



On Edge Threading Insert TNMC - NV "V" Thread

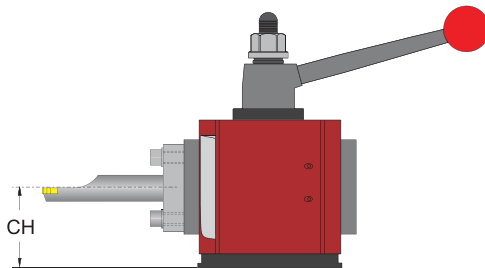
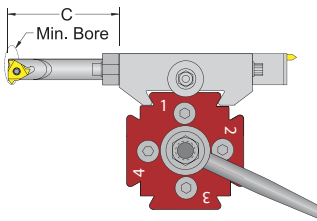


Desc.	Steel DVP656 Grade Part No. 733101-	Stainless Steel, Cast Iron & Aluminum DVK10 Grade Part No. 733101-	I.C.		Thickness		Hole Dia.		Depth.	
			in	mm	in	mm	in	mm	in	mm
TNMC-32NV-	72003	72004	.375	9,5	.1250	3,18	.150	3,81	.150	3,81

Internal Threading Bar

For QITPN-881 Toolholder

This cartridge is to be used on the #881 holder. It is used for internal threading with a laydown insert. It can be mounted on either end of the base holder.

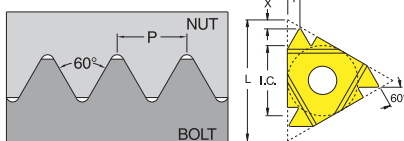


Right hand shown, left hand opposite. When ordering threading bar, specify right or left. Inserts not included.

Series	Right Hand			Left Hand			Min. Bore		C		Pitch		Insert I.C.	Torx Screw	Torx Key
	Desc.	No. 733101-	Insert	Desc.	No. 733101-	Insert	in	mm	in	mm	TPI	mm			
25,30,35,40	NL50R	03661	11IR-A60	NL50L	03669	11IL-A60	0.500	12,7	2.375	60,3	16-48	0,5-1,5	.250	TS-25.45-6M1	T-8
25,30,35,40	NL75R	03663	16IR-AG60	NL75L	03671	16IL-AG60	0.750	19,1	2.875	73,0	8-48	0,5-3,0	.375	TS-16	T-10
35,40	NL125R	03665	22IR-N60	NL125L	03673	22IL-N60	1.250	31,8	3.375	3.375	5-7	3,5-5,0	.500	TS-22	T-20

Laydown Threading Insert

60° Partial Profile



Internal Right Hand	Steel DVP656 Part No. 733101-	Stainless Steel, Cast Iron & Aluminum DVK10 Grade Part No.733101-	Internal Left Hand	Steel DVP656 Part No. 733101-	Stainless Steel, Cast Iron & Aluminum DVK10 Grade Part No.733101-	L mm	I.C. in	Pitch		x mm	y mm
								TPI	MM		
11IR-A60	74056	74057	11IL-A60	74060	74061	11	.250	16-48	0,5-1,5	0,8	0,9
16IR-A60	74064	74065	16IL-A60	74068	74069	16	.375	16-48	0,5-1,5		
16IR-G60	74072	74073	16IL-G60	74076	74077	16	.375	8-14	1,75-3,0	1,2	1,7
16IR-AG60	74080	74081	16IL-AG60	74084	74085	16	.375	8-48	0,5-3,0		
22IR-N60	74088	74089	22IL-N60	74092	74093	22	.500	5-7	3,5-5,0	1,7	2,5