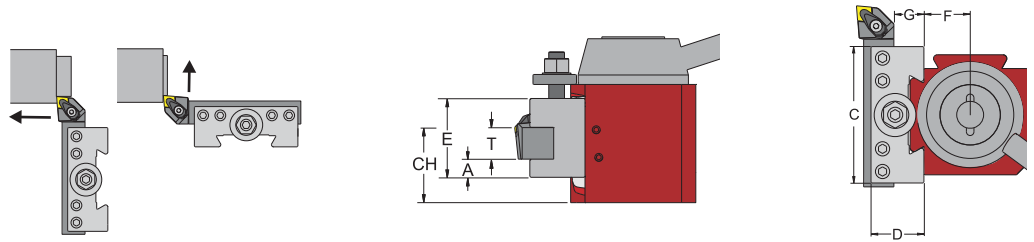




No. D1 Turning & Facing Toolholder

This toolholder is best used for holding square shank toolholders close to the tool post to maximize rigidity when turning, facing, and threading. Fits industry standard tool posts.

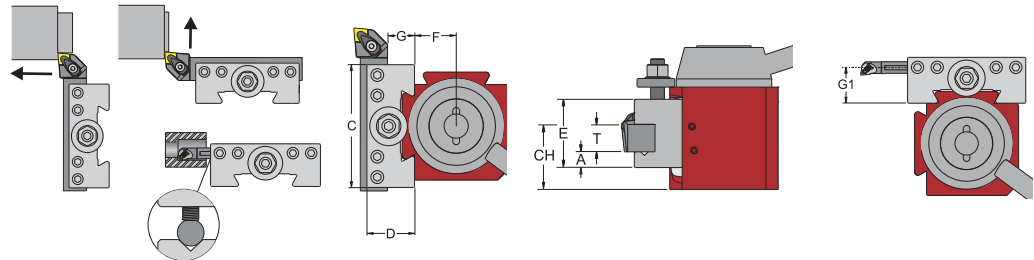


SDN Description	Part No.733101-	Size	A	T	C	D	E	F	G
D25AXA-1	01100	in	0.375	.750	2.750	1.250	1.750	0.880	.790
D25AXA-1MS	01101	mm	9.53	20	69.85	31.75	44.45	22.35	20.07
D30BXA-1	01250	in	0.437	1.000	3.250	1.500	2.250	1.115	.915
D30BXA-1MS	01251	mm	11.10	25	82.55	38.10	57.15	28.32	23.24
D35CXA-1	01400	in	0.500	1.000	3.750	1.750	2.500	1.199	1.040
D35CXA-1MS	01401	mm	12.70	25	95.25	44.45	63.50	30.45	26.42
D40CA-1	01550	in	0.562	1.250	4.500	2.000	3.000	1.530	1.040
D40CA-1MS	01551	mm	14.27	32	114.30	50.80	76.20	38.86	26.42
D50DA-1	01700	in	0.750	1.500	6.000	2.500	3.500	1.900	1.290
D50DA-1MS	01701	mm	19.05	40	152.40	63.50	88.90	48.26	32.77
D60EA-1	01850	in	1.000	1.500	7.000	3.000	4.000	2.207	1.540
D60EA-1MS	01851	mm	25.40	40	177.80	76.20	101.60	56.06	39.12

Note: MS Designates Metric Screw

No. D2 Turning, Facing & Boring Toolholder

The "V" groove makes this holder more versatile so that it can hold either square shank toolholders or boring bars. Holds the tool close to the tool post to maximize rigidity when turning, facing, threading or boring. Fits industry standard toolposts.

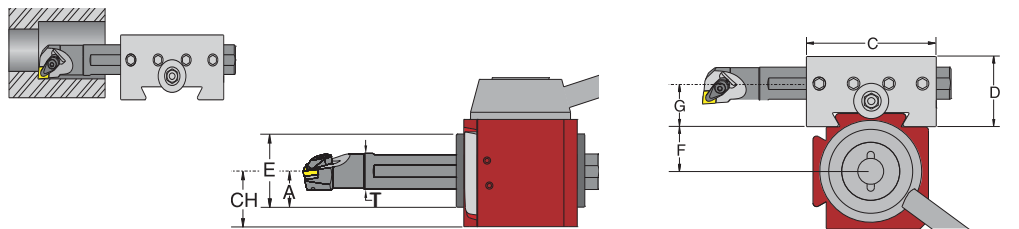


SDN Description	Part No.733101-	Size	A	T	C	D	E	F	G	G1
D25AXA-2	01104	in	0.375	.750	2.750	1.250	1.750	0.880	.790	1.015
D25AXA-2MS	01105	mm	9.53	20	69.85	31.75	44.45	22.35	20.07	25.78
D30BXA-2	01254	in	0.437	1.000	3.250	1.500	2.250	1.115	.915	1.205
D30BXA-2MS	01255	mm	11.10	25	82.55	38.10	57.15	28.32	23.24	30.61
D35CXA-2	01404	in	0.500	1.000	3.750	1.750	2.500	1.199	1.040	1.390
D35CXA-2MS	01405	mm	12.70	25	95.25	44.45	63.50	30.45	26.42	35.31
D40CA-2	01554	in	0.562	1.250	4.500	2.000	3.000	1.530	1.040	1.515
D40CA-2MS	01555	mm	14.27	32	114.30	50.80	76.20	38.86	26.42	38.48
D50DA-2	01704	in	0.750	1.500	6.000	2.500	3.500	1.900	1.290	1.890
D50DA-2MS	01705	mm	19.05	40	152.40	63.50	88.90	48.26	32.77	48.01
D60EA-2	01854	in	1.000	1.500	7.000	3.000	4.000	2.207	1.540	2.265
D60EA-2MS	01855	mm	25.40	40	177.80	76.20	101.60	56.06	39.12	57.30

Note: MS Designates Metric Screw

No. D4-CNC Heavy Duty Boring Bar Toolholder Inch/Metric

This holder is best used for holding boring bars. It has four flat-face locking-screws that automatically align the center-height and rake angle of the boring bar while locking it rigidly for chatter-free machining. Flat-face locking-screws do not scar the boring bar. This holder reduces setup time by eliminating the need to indicate across the boring bar flat. Fits industry standard tool posts.



SDN Description	Part No.733101-	Size	A	T	C	D	E	F	G
D25AXA-4-CNC	01110	in	.745	.750	2.750	1.490	1.490	.880	.937
D25AXA-4M-CNC	01112	mm	18.92	20	69.85	37.85	37.85	22.35	23.80
D30BXA-4-CNC	01260	in	.995	1.000	3.250	1.990	1.990	1.115	1.250
D30BXA-4M-CNC	01262	mm	25.27	25	82.55	50.55	50.55	28.32	31.75
D35CXA-4-CNC	01410	in	1.120	1.000	3.750	2.240	2.240	1.199	1.375
D35CXA-4M-CNC	01412	mm	28.45	25	95.25	56.90	56.90	30.45	34.93
D40CA-4-CNC	01560	in	1.245	1.250	4.500	2.490	2.490	1.530	1.500
D40CA-4M-CNC	01562	mm	31.62	32	114.30	63.25	63.25	38.86	38.10
D50DA-4-CNC	01710	in	1.495	1.500	5.500	2.990	2.990	1.900	2.000
D50DA-4M-CNC	01712	mm	37.97	40	139.70	75.95	75.95	48.26	50.80
D60EA-4-CNC	01860	in	1.995	2.000	6.500	3.990	3.990	2.207	2.500
D60EA-4M-CNC	01862	mm	50.67	50	165.10	101.35	101.35	56.06	63.50