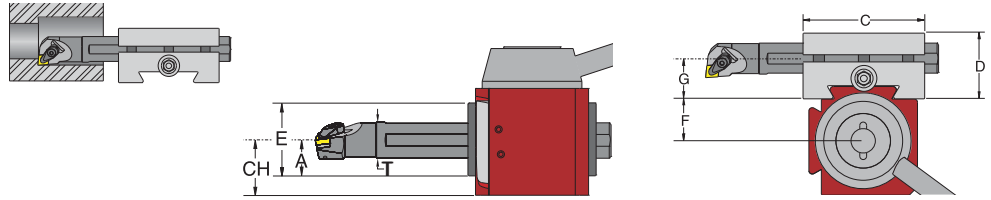




## No. D41S-COL

### Super Oversized Boring Bar Toolholder Inch/Metric

This holder is best used for holding boring bars. It has a precision ground bore with a 360° locking system providing the best rigidity in metal removing without scarring the boring bar. Fits industry standard tool posts.

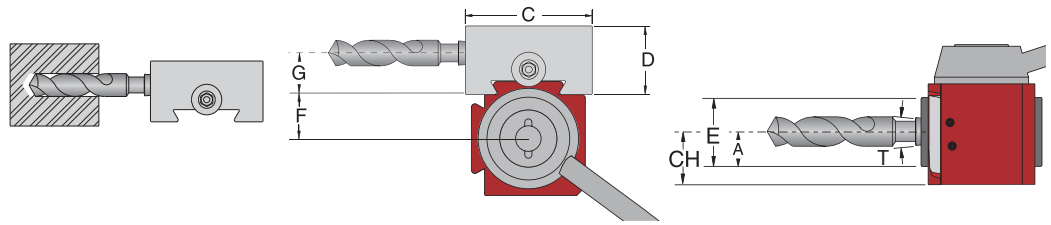


SDN Description	Part No.733101-	Size	A	T	C	D	E	F	G
D35CXA-41-150-COL	01462	in	1.220	1.500	4.000	2.490	2.490	1.199	1.500
D40CA-41-200-COL	01610	in	1.395	2.000	4.500	2.990	2.990	1.530	1.750
D50DA-41-250-COL	01754	in	1.995	2.500	6.500	3.990	3.990	1.900	2.250
D60EA-41-300-COL	01898	in	2.245	3.000	7.000	4.490	4.490	2.207	2.625

## No. D5

### Morse Taper Toolholder

This holder is best used for holding morse taper tools. It can be used for drilling, boring, or reaming operations. Fits industry standard tool posts.



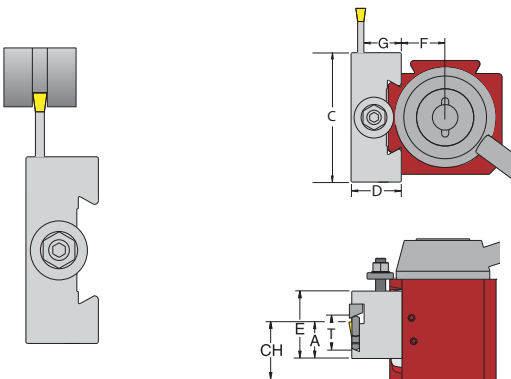
SDN Description	Part No.733101-	Size	A	T	C	D	E	F	G
D25AXA-5-2	01122	in	0.750	MT2	2.750	1.500	1.500	0.880	0.930
		mm	19.05	MT2	69.85	38.10	38.10	22.35	23.62
D30BXA-5-3	01272	in	1.000	MT3	3.500	2.000	2.000	1.115	1.250
		mm	25.40	MT3	88.90	50.80	50.80	28.32	31.75
D35CXA-5-4	01424	in	1.125	MT4	4.150	2.500	2.250	1.199	1.615
		mm	28.58	MT4	105.41	63.50	57.15	30.45	41.02
D40CA-5-4	01572	in	1.250	MT4	4.500	2.500	2.500	1.530	1.615
		mm	31.75	MT4	114.30	63.50	63.50	38.86	41.02
D50DA-5-5	01722	in	1.750	MT5	5.625	3.500	3.500	1.900	2.300
		mm	44.45	MT5	142.88	88.90	88.90	48.26	58.42
D60EA-5-5	01872	in	1.750	MT5	5.500	3.500	3.500	2.207	2.240
		mm	44.45	MT5	139.70	88.90	88.90	56.06	56.90

## No. D7-71C & D71S

### Extra Heavy Duty and Oversized Extra Heavy Duty Cut-Off Blade Toolholders

This holder is best used for holding cut-off blades. It has a taper locking system for maximum rigidity and performance in cut-off and face grooving operations. Fits industry standard tool posts.

For Slot Grip Cut-Off Blades and Inserts see next page.



No. D7-71C Extra Heavy Duty Cut-Off Blade Toolholder										
Desc.	Part No. 733101-	Size	A	Slot Grip Blade Size "T"	T Type Blade	C	D	E	F	G
D25AXA-7-71C	01126	in	0.875	SGIH-19-2	P3	2.750	1.250	1.750	0.880	1.090
		mm	22.23			69.85	31.75	44.45	22.35	27.69
D30BXA-7-71C	01276	in	0.905	SGIH-19-2	P3	3.250	1.250	1.750	1.115	1.090
		mm	22.99			82.55	31.75	44.45	28.32	27.69
D35CXA-7-71C	01428	in	1.330	SGIH-26-2 to 26-6	P5	3.750	1.500	2.250	1.199	1.280
		mm	33.78			95.25	38.10	57.15	30.45	32.51
D40CA-7-71C	01576	in	1.330	SGIH-26-2 to 26-6	P9	4.500	1.500	2.500	1.530	1.280
		mm	33.78			114.30	38.10	63.50	38.86	32.51
D50DA-7-71C	01726	in	1.585	SGIH-32-3 to 32-9	P9	6.000	2.000	3.000	1.900	1.730
		mm	40.26			152.40	50.80	76.20	48.26	43.94
D60EA-7-71C	01876	in	1.710	SGIH-32-3 to 32-9	P9	7.000	2.250	3.250	2.207	1.980
		mm	43.43			177.80	57.15	82.55	56.06	50.29

No. D71S Oversized Extra Heavy Duty Cut-Off Blade Toolholder										
Desc.	Part No. 733101-	Size	A	Slot Grip Blade Size "T"	T Type Blade	C	D	E	F	G
D25AXA-71-26	01128	in	1.125	SGIH-26-2 to 26-6	P5	2.750	1.500	2.000	0.880	1.280
		mm	28.58			69.85	38.10	50.80	22.35	32.51
D30BXA-71-26	01278	in	1.250	SGIH-26-2 to 26-6	P5	3.250	1.500	2.250	1.115	1.280
		mm	31.75			82.55	38.10	57.15	28.32	32.51
D35CXA-71-32	01430	in	1.500	SGIH-32-3 to 32-9	P9	3.750	1.750	2.500	1.199	1.500
		mm	38.10			95.25	44.45	63.50	30.45	38.10
D40CA-71-32	01578	in	1.500	SGIH-32-3 to 32-9	P9	4.500	1.750	2.500	1.530	1.500
		mm	38.10			114.30	44.45	63.50	38.86	38.10