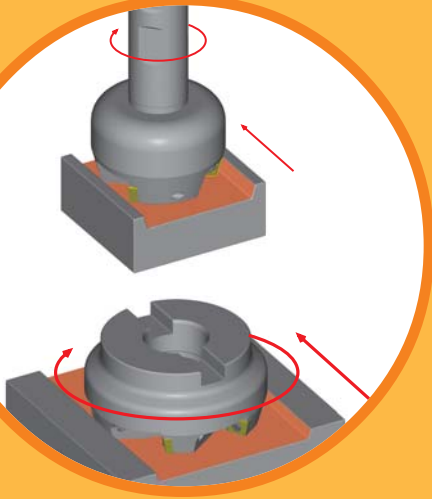


15° CNMG RECYCLE MILLING CUTTER

Cutting Rake - Negative 7°
for negative 80° diamond CN__ inserts



Operation	Tool Rotation	Direction of Cut
Facing 15° Chamfer	Right Hand	Horizontal / Ramp

Milling Application

Finishing	Medium	Roughing
Good	Good	Best

Insert Type

Steel	Stainless Steel	Cast Iron	Aluminum	High Temper Alloy
CNMG-PM	CNMG-PM	CNMA-KR	CNMP-FN-XF	CNMP-EPX

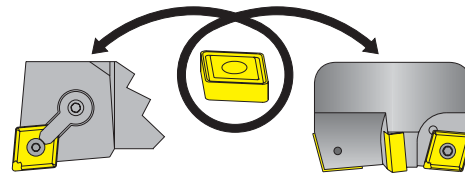
For insert information see pages A-45 to A-46, A-48, A-51, & A-54 to A-55.

TOOL ANGLES:

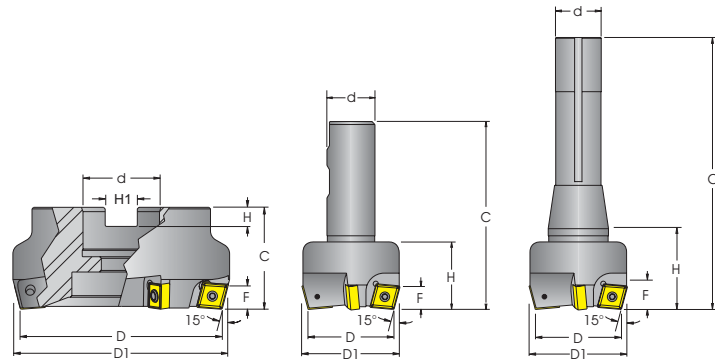
- Cutting Rake -7°
- Axial Rake -7°
- Radial Rake -7°

FEATURES:

- Available in 3/4" & 1.0" Weldon & R8 shank sizes
- Recycles negative 80° diamond inserts
- High rate of material removal
- Torx screw locking system
- Four cutting edges



After the cutting edges are used on your turning toolholder, do not throw the insert away. It can be used in this milling cutter to utilize two more cutting edges that were not used in your lathe work.



REC15A-000-CN4-000

REC15-200-CN4-000

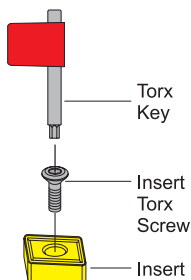
REC15-200-CN4-R8

End Mill

Description	Part No. 733101-	C	D	D1	d	F	H	No. Inserts	CNMG Gage Insert	Insert Torx Screw	Torx Key
REC15-200-CN4-075	65850	3.750	2.0	2.25	.75	.45	1.50	3	432	TS-1032-5M1	T-20
REC15-200-CN4-100	65852	4.000	2.0	2.25	1.0	.45	1.50				
REC15-200-CN4-R8	65854	5.625	2.0	2.25	R8	.45	1.75				

Face Mill

Description	Part No. 733101-	C	D	D1	d	F	H	H1	No. Inserts	CNMG Gage Insert	Insert Torx Screw	Torx Key
REC15A-300-CN4-100	65856	1.750	3.0	3.23	1.0	.45	.250	.375	4	432	TS-1032-5M1	T-20
REC15A-400-CN4-150	65858	2.000	4.0	4.23	1.5	.45	.375	.625	6			
REC15A-500-CN4-150	65860	2.000	5.0	5.23	1.5	.45	.375	.625	8			



For spare part information see page E-177.