



SE R/L Threading Toolholder- Style E- Laydown for LAYDOWN inserts

• Geometry of the insert seating:
Helix angle 1-1/2°

Description	Part No. 733101-		A	B	C	E	F	Gage Insert	Shim Seat	Insert Torx crew	Torx Key
	R.H.	L.H.									
SER/L037-3-11	58420	58421	0.375	0.375	3.000	0.900	0.375	11-A60	-	TS-25.4-6M2	T-8
SER/L050-4-11	58424	58425	0.500	0.500	4.000	0.900	0.500				
SER/L062-4-16	58428	58429	0.625	0.625	4.000	0.900	0.625				
SER/L075-5-16	58432	58433	0.750	0.750	5.000	0.900	0.750	16-G60	GXE-16	TS-16	T-10
SER/L100-5-16	58436	58437	1.000	1.000	5.000	1.100	1.000				
SER/L100-6-22	58440*	58441	1.000	1.000	6.000	1.100	1.000				
SER/L125-6-22	58444	58445	1.250	1.250	6.000	1.100	1.250	22-N60	NXE-22	TS-22	T-20
SER/L100-6-27	58448	58449	1.000	1.000	6.000	1.300	1.000				
SER/L125-6-27	58452	58453	1.250	1.250	6.000	1.300	1.250	27-Q60	VXE-27	TS-27	T-25

* Not standard stock item, call for lead time. For inserts see pages 31-36. For spare part see page 79. For Shim Seats see page 29.

SE Gang R/L Threading Toolholder- Style EG - Gang Toolholder for Gang Toolposts for LAYDOWN inserts

• Geometry of the insert seating:
Helix angle 1-1/2°

Description	Part No. 733101-		A	B	C	E	F	Gage Insert	Shim Seat	Insert Torx crew	Torx Key
	R.H.	L.H.									
SEGR/L031-4-11	58462*	58463*	0.312	0.312	4.000	0.875	0.500	11-A60	-	TS-25.4-6M2	T-8
SEGR/L037-4-11	58466	58467	0.375	0.375	4.000	0.875	0.625				
SEGR/L050-5-16	58470	58471*	0.500	0.500	5.000	1.000	0.750				
SEGR/L062-5-16	58474	58475	0.625	0.625	5.000	1.000	0.875	16-G60	GXE-16	TS-16	T-10
SEGR/L075-5-16	58478	58479	0.750	0.750	5.000	1.000	1.000				

* Not standard stock item, call for lead time. For inserts see pages 31-36. For spare part see page 79. For Shim Seats see page 29.

SE R/L Qualified Threading Toolholder- Style - Laydown Offset Head for LAYDOWN inserts

• Geometry of the insert seating:
Helix angle 1-1/2°

Description	Part No. 733101-		A	B	C	E	F	G	Gage Insert	Shim Seat	Insert Torx crew	Torx Key
	R.H.	L.H.										
SER/L050-4-11Q	58488	58489	0.500	0.500	4.000	1.000	0.625	0.125	11-A60	-	TS-25.4-6M2	T-8
SER/L075-5-16Q	58492	58493	0.750	0.750	5.000	1.000	1.000	0.250				
SER/L100-6-16Q	58496	58497	1.000	1.000	6.000	1.000	1.250	0.250	16-G60	GXE-16	TS-16	T-10
SER/L125-6-16Q	58500	58501*	1.250	1.250	6.000	1.000	1.500	0.250				
SER/L100-6-22Q	58504	58505	1.000	1.000	6.000	1.000	1.250	0.250	22-N60	NXE-22	TS-22	T-20
SER/L125-6-22Q	58508	58509*	1.250	1.250	6.000	1.000	1.500	0.250				
SER/L125-6-27Q	58511*	58512	1.250	1.250	6.000	1.250	1.500	0.250	27-Q60	VXE-27	TS-27	T-25

For inserts see pages 31-36. For spare part see page 79. For Shim Seats see page 29.