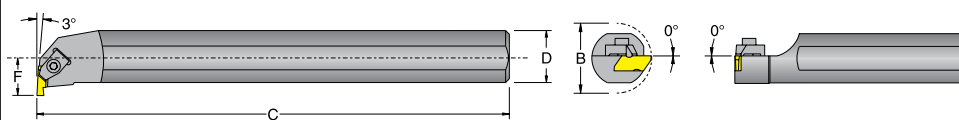
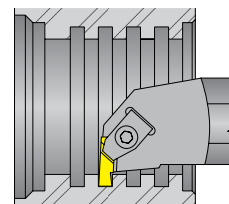
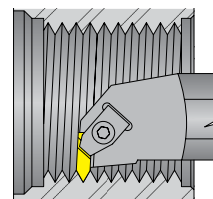
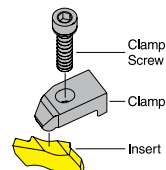


**S-NE R/L Threading & Grooving Bar - Style - Internal DorNotch Bar for threading and grooving DorNotch inserts**

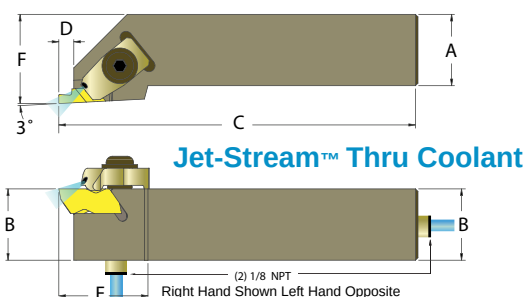
Right Hand Shown, Left Hand Opposite



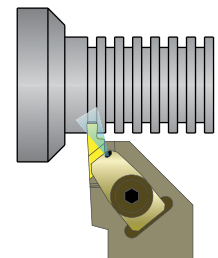
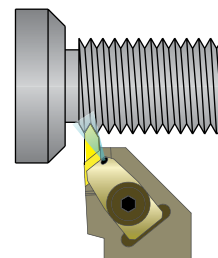
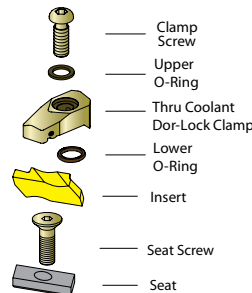
Inch Description	Part No. 733101-		Min. Bore				Gage Insert	Clamp	Clamp Screw
	R.H.	L.H.	B	C	D	F			
S10S-NER/L-2	58970	58971	1.000	10.00	0.625	0.500	*NG-2L	*CM-74	S-310
S12S-NER/L-2	58974	58975	1.125	10.00	0.750	0.562	**NG-2R	**CM-75	
S16T-NER/L-3	58978	58979	1.375	12.00	1.000	0.688	*NG-3L **NG-3R	*CM-72 **CM-73	S-412
S20U-NER/L-3	58982	58983	1.750	14.00	1.250	0.875			
S24U-NER/L-3	58986	58987	2.000	14.00	1.500	1.000			
S28U-NER/L-3	58990	58991	2.250	14.00	1.750	1.125			
S28U-NER/L-4	58994	58995	2.500	14.00	1.750	1.250	*NG-4L	*CM-72	S-412
S32V-NER/L-4	58998	58999	2.750	16.00	2.000	1.375	**NG-4R	**CM-73	

For inserts see pages 45-48. For spare part see page 79.

*For right hand tools. ** For left hand tools.

ADNS R/L Toolholder Style S - External DorNotch toolholder for threading and grooving DorNotch inserts

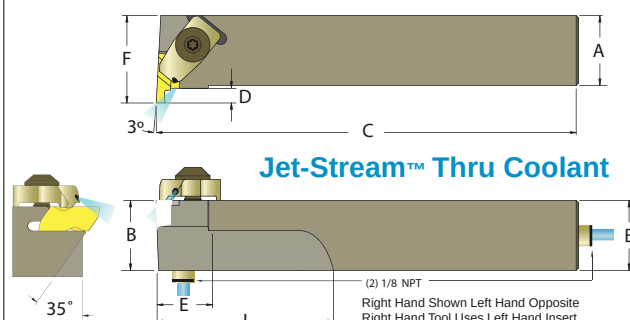
Jet-Stream™ Thru Coolant



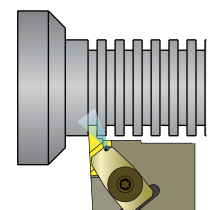
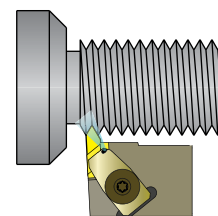
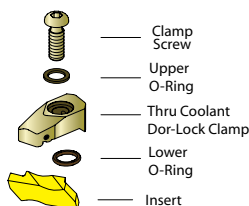
Inch Description	Part No. 733101-		A	B	C	D	E	F	Gage Insert	Seat	Seat Screw	Dor-Lock Clamp	Clamp Screw	Upper 'O' Ring	Lower 'O' Ring
	R.H.	L.H.													
ADNSR/L12-3B	53450	53451	0.75	0.75	4.50	0.21	1.25	1.00	* NG-3R	N/A	N/A	* JSLC-HP72	JSCS-04	JSOR-01	JSOR-04
ADNSR/L16-3D	53452	53453	1.00	1.00	6.00	0.21	1.25	1.25	** NG-3L			** JSLC-HP73			
ADNSR/L20-3D	53454	53455	1.25	1.25	6.00	0.21	1.25	1.50							
ADNSR/L16-4D	53456	53457	1.00	1.00	6.00	0.29	1.38	1.25	* NG-4R	SM-420	SL-344	* JSLC-HP76	JSCS-04	JSOR-01	JSOR-04
ADNSR/L20-4D	53458	53459	1.25	1.25	6.00	0.29	1.38	1.50	** NG-4L			** JSLC-HP77			
ADNSR/L24-4E	53460	53461	1.50	1.50	7.00	0.29	1.38	1.75							

For inserts see pages 45-48. For spare part see page 80.

* For external right hand tools ** For external left hand tools

ADNE R/L Toolholder Style E- Gang external DorNotch toolholder for threading and grooving DorNotch inserts

Jet-Stream™ Thru Coolant



Inch Description	Part No. 733101-		A	B	C	D	E	F	I	Gage Insert	Dor-Lock Clamp	Clamp Screw	Upper 'O' Ring	Lower 'O' Ring
	R.H.	L.H.												
ADNER/L12-3B	53465	53466	0.75	0.75	4.50	0.21	0.75	1.13	2.00	* NG-3L	* JSLC-HP73	JSCS-04	JSOR-01	JSOR-04
ADNER/L16-3D	53467	53468	1.00	1.00	6.00	0.21	0.75	1.25	2.00	** NG-3R	** JSLC-HP72			
ADNER/L20-3D	53469	53470	1.25	1.25	6.00	0.21	0.75	1.50	2.00					
ADNER/L16-4D	53471	53472	1.00	1.00	6.00	0.29	0.75	1.38	2.00	* NG-4L	* JSLC-HP77	JSCS-04	JSOR-01	JSOR-04
ADNER/L20-4D	53473	53474	1.25	1.25	6.00	0.29	0.75	1.63	2.00	** NG-4R	** JSLC-HP76			

For inserts see pages 45-48. For spare part see page 80.

* For external right hand tools ** For external left hand tools