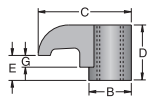
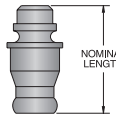
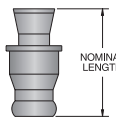
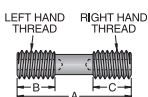
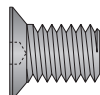
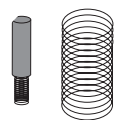
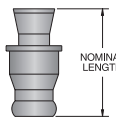
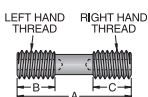
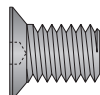
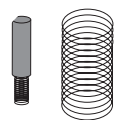
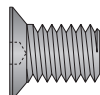
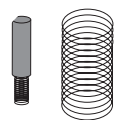
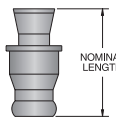
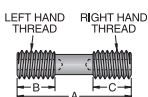
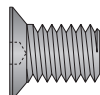
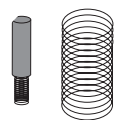
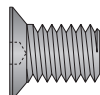
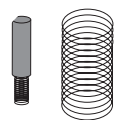
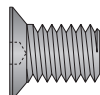
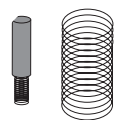
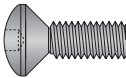




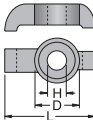
Spare Parts

Finger Clamp 	<table><tr><th>Desc.</th><th>Part No.</th><th>B</th><th>C</th><th>D</th><th>E</th><th>G</th><th>Thread</th><th>PKG.</th></tr><tr><td>CL-5</td><td>90680</td><td>.280</td><td>.52</td><td>.350</td><td>.102</td><td>-</td><td>10-32</td><td rowspan="9">10</td></tr><tr><td>CL-6</td><td>90681</td><td>.310</td><td>.58</td><td>.440</td><td>.187</td><td>.094</td><td>10-32</td></tr><tr><td>CL-7</td><td>90682</td><td>.310</td><td>.64</td><td>.310</td><td>.082</td><td>-</td><td>10-32</td></tr><tr><td>CL-9</td><td>90683</td><td>.430</td><td>.75</td><td>.660</td><td>.344</td><td>.125</td><td>5/16-24</td></tr><tr><td>CL-12</td><td>90684</td><td>.430</td><td>.88</td><td>.660</td><td>.344</td><td>.125</td><td>5/16-24</td></tr><tr><td>CL-19</td><td>90685</td><td>.310</td><td>.55</td><td>.310</td><td>.062</td><td>-</td><td>10-32</td></tr><tr><td>CL-20</td><td>90686</td><td>.375</td><td>.73</td><td>.380</td><td>.125</td><td>-</td><td>1/4-28</td></tr><tr><td>CL-24</td><td>90687</td><td>.491</td><td>1.0</td><td>.785</td><td>.453</td><td>.136</td><td>3/8-24</td></tr><tr><td>CL-30</td><td>90688</td><td>.430</td><td>1.0</td><td>.660</td><td>.344</td><td>.125</td><td>5/16-24</td></tr></table>	Desc.	Part No.	B	C	D	E	G	Thread	PKG.	CL-5	90680	.280	.52	.350	.102	-	10-32	10	CL-6	90681	.310	.58	.440	.187	.094	10-32	CL-7	90682	.310	.64	.310	.082	-	10-32	CL-9	90683	.430	.75	.660	.344	.125	5/16-24	CL-12	90684	.430	.88	.660	.344	.125	5/16-24	CL-19	90685	.310	.55	.310	.062	-	10-32	CL-20	90686	.375	.73	.380	.125	-	1/4-28	CL-24	90687	.491	1.0	.785	.453	.136	3/8-24	CL-30	90688	.430	1.0	.660	.344	.125	5/16-24																																																																																																																																																																																																																																																																																																																											
Desc.	Part No.	B	C	D	E	G	Thread	PKG.																																																																																																																																																																																																																																																																																																																																																																																																						
CL-5	90680	.280	.52	.350	.102	-	10-32	10																																																																																																																																																																																																																																																																																																																																																																																																						
CL-6	90681	.310	.58	.440	.187	.094	10-32																																																																																																																																																																																																																																																																																																																																																																																																							
CL-7	90682	.310	.64	.310	.082	-	10-32																																																																																																																																																																																																																																																																																																																																																																																																							
CL-9	90683	.430	.75	.660	.344	.125	5/16-24																																																																																																																																																																																																																																																																																																																																																																																																							
CL-12	90684	.430	.88	.660	.344	.125	5/16-24																																																																																																																																																																																																																																																																																																																																																																																																							
CL-19	90685	.310	.55	.310	.062	-	10-32																																																																																																																																																																																																																																																																																																																																																																																																							
CL-20	90686	.375	.73	.380	.125	-	1/4-28																																																																																																																																																																																																																																																																																																																																																																																																							
CL-24	90687	.491	1.0	.785	.453	.136	3/8-24																																																																																																																																																																																																																																																																																																																																																																																																							
CL-30	90688	.430	1.0	.660	.344	.125	5/16-24																																																																																																																																																																																																																																																																																																																																																																																																							
Negative Lock Pins 	<table><tr><th>Desc.</th><th>Part No.</th><th>Insert I.C.</th><th>Nominal Length</th><th>Thread</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td colspan="7">Inch</td></tr><tr><td>NL-23</td><td>90472</td><td>.250</td><td>.328</td><td>8-32</td><td>1/16</td><td rowspan="16">10</td></tr><tr><td>NL-33</td><td>90473</td><td>.375</td><td>.344</td><td>10-32</td><td>5/64</td></tr><tr><td>NL-33L</td><td>90474</td><td>.375</td><td>.406</td><td>10-32</td><td>5/64</td></tr><tr><td>NL-34</td><td>90475</td><td>.375</td><td>.453</td><td>10-32</td><td>5/64</td></tr><tr><td>NL-34L</td><td>90476</td><td>.375</td><td>.516</td><td>10-32</td><td>5/64</td></tr><tr><td>NL-43</td><td>90477</td><td>.500</td><td>.420</td><td>10-32</td><td>5/64</td></tr><tr><td>NL-44</td><td>90478</td><td>.500</td><td>.516</td><td>1/4-28</td><td>3/32</td></tr><tr><td>NL-46</td><td>90479</td><td>.500</td><td>.672</td><td>1/4-28</td><td>3/32</td></tr><tr><td>NL-46L</td><td>90480</td><td>.500</td><td>.730</td><td>1/4-28</td><td>3/32</td></tr><tr><td>NL-56</td><td>90481</td><td>.625</td><td>.703</td><td>5/16-24</td><td>1/8</td></tr><tr><td>NL-57</td><td>90482</td><td>.625</td><td>.810</td><td>5/16-24</td><td>1/8</td></tr><tr><td>NL-58</td><td>90483</td><td>.625</td><td>.859</td><td>5/16-24</td><td>1/8</td></tr><tr><td>NL-58L</td><td>90484</td><td>.625</td><td>.890</td><td>5/16-24</td><td>1/8</td></tr><tr><td>NL-66</td><td>90485</td><td>.750</td><td>.703</td><td>3/8-24</td><td>9/64</td></tr><tr><td>NL-66L</td><td>90486</td><td>.750</td><td>.828</td><td>3/8-24</td><td>9/64</td></tr><tr><td>NL-68</td><td>90487</td><td>.750</td><td>.859</td><td>3/8-24</td><td>9/64</td></tr><tr><td>NL-68L</td><td>90488</td><td>.750</td><td>.953</td><td>3/8-24</td><td>9/64</td></tr><tr><td>NL-808</td><td>90489</td><td>1.00</td><td>.940</td><td>7-16-20</td><td>5/32</td></tr><tr><td>NL-810</td><td>90490</td><td>1.00</td><td>1.17</td><td>7-16-20</td><td>5/32</td></tr><tr><td colspan="7">Metric</td></tr><tr><td>S535</td><td>91320</td><td>09</td><td>5</td><td>-</td><td>2,5</td><td rowspan="7">10</td></tr><tr><td>S635</td><td>91321</td><td>12</td><td>6</td><td>-</td><td>3,0</td></tr><tr><td>S840</td><td>91322</td><td>16</td><td>8</td><td>-</td><td>3,0</td></tr><tr><td>S990</td><td>91323</td><td>19</td><td>10,5</td><td>-</td><td>3,0</td></tr><tr><td>P0502</td><td>91324</td><td>16</td><td>16</td><td>-</td><td>--</td></tr><tr><td>P0602</td><td>91325</td><td>08</td><td>15</td><td>-</td><td>--</td></tr><tr><td>S311</td><td>91326</td><td>16</td><td>11</td><td>-</td><td>4,0</td></tr><tr><td> Positive Lock Pins  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th>Insert I.C.</th><th>Nominal Length</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td>PL-46</td><td>90495</td><td>.500</td><td>.672</td><td>3/32</td><td rowspan="3">10</td></tr><tr><td>PL-58</td><td>90496</td><td>.625</td><td>.859</td><td>1/8</td></tr><tr><td>PL-68</td><td>90497</td><td>.750</td><td>.859</td><td>9/64</td></tr></table></td></tr><tr><td> Finger Clamp Screws LEFT HAND THREAD RIGHT HAND THREAD  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th>A</th><th>B</th><th>C</th><th>Thread Size</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td>XNS-26</td><td>90900</td><td>0.750</td><td>.31</td><td>.31</td><td>8-32</td><td>5/64</td><td rowspan="12">10</td></tr><tr><td>XNS-35</td><td>90901</td><td>0.625</td><td>.22</td><td>.22</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-36</td><td>90902</td><td>0.750</td><td>.25</td><td>.25</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-37</td><td>90903</td><td>0.840</td><td>.31</td><td>.31</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-38</td><td>90904</td><td>1.000</td><td>.37</td><td>.37</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-46</td><td>90905</td><td>0.750</td><td>.31</td><td>.31</td><td>1/4-28</td><td>1/8</td></tr><tr><td>XNS-47</td><td>90906</td><td>0.875</td><td>.28</td><td>.28</td><td>1/4-28</td><td>1/8</td></tr><tr><td>XNS-48</td><td>90907</td><td>1.000</td><td>.37</td><td>.37</td><td>1/4-28</td><td>1/8</td></tr><tr><td>XNS-58</td><td>90910</td><td>1.000</td><td>.50</td><td>.28</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-59</td><td>90911</td><td>1.125</td><td>.47</td><td>.41</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-510</td><td>90908</td><td>1.250</td><td>.50</td><td>.50</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-512</td><td>90909</td><td>1.500</td><td>.62</td><td>.62</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-610</td><td>90912</td><td>1.250</td><td>.50</td><td>.50</td><td>3/8-24</td><td>3/16</td></tr><tr><td> Seat Screws  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th>I.C.</th><th>Thread</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td colspan="6">Inch</td></tr><tr><td>S-34</td><td>91295</td><td>.375</td><td>10-32</td><td>5/64</td><td rowspan="4">10</td></tr><tr><td>S-46</td><td>91296</td><td>.500</td><td>1/4-28</td><td>3/32</td></tr><tr><td>S-58</td><td>91297</td><td>.625</td><td>5/16-24</td><td>1/8</td></tr><tr><td>S-68</td><td>91298</td><td>.750</td><td>3/8-24</td><td>9/64</td></tr><tr><td colspan="6">Metric</td></tr><tr><td>V83006</td><td>91327</td><td>16</td><td>M-3</td><td>2,5</td><td rowspan="3">10</td></tr><tr><td>BO509</td><td>91328</td><td>11-16</td><td>M-5</td><td>3,5</td></tr><tr><td>BO609</td><td>91329</td><td>12</td><td>M-6</td><td>4,0</td></tr></table></td></tr><tr><td> Profiling Clamp Pin and Spring  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th></th><th></th><th>PKG.</th></tr><tr><td>SC510</td><td>91330</td><td colspan="2">Clamp Pin</td><td>10</td></tr><tr><td>M428</td><td>91331</td><td colspan="2">Spring</td><td>10</td></tr></table></td></tr><tr><td> Wedge Lock Clamps / Profiling Clamps  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th></th><th>PKG.</th></tr><tr><td>C6016N</td><td>91332</td><td rowspan="2">Wedge Lock Clamp</td><td rowspan="2">10</td></tr><tr><td>C8008N</td><td>91333</td></tr><tr><td>SKN16R</td><td>91334</td><td rowspan="2">Profiling Clamps</td><td rowspan="2">10</td></tr><tr><td>SKN16L</td><td>91335</td></tr></table></td></tr></table></td></tr></table>	Desc.	Part No.	Insert I.C.	Nominal Length	Thread	Hex Wrench Size	PKG.	Inch							NL-23	90472	.250	.328	8-32	1/16	10	NL-33	90473	.375	.344	10-32	5/64	NL-33L	90474	.375	.406	10-32	5/64	NL-34	90475	.375	.453	10-32	5/64	NL-34L	90476	.375	.516	10-32	5/64	NL-43	90477	.500	.420	10-32	5/64	NL-44	90478	.500	.516	1/4-28	3/32	NL-46	90479	.500	.672	1/4-28	3/32	NL-46L	90480	.500	.730	1/4-28	3/32	NL-56	90481	.625	.703	5/16-24	1/8	NL-57	90482	.625	.810	5/16-24	1/8	NL-58	90483	.625	.859	5/16-24	1/8	NL-58L	90484	.625	.890	5/16-24	1/8	NL-66	90485	.750	.703	3/8-24	9/64	NL-66L	90486	.750	.828	3/8-24	9/64	NL-68	90487	.750	.859	3/8-24	9/64	NL-68L	90488	.750	.953	3/8-24	9/64	NL-808	90489	1.00	.940	7-16-20	5/32	NL-810	90490	1.00	1.17	7-16-20	5/32	Metric							S535	91320	09	5	-	2,5	10	S635	91321	12	6	-	3,0	S840	91322	16	8	-	3,0	S990	91323	19	10,5	-	3,0	P0502	91324	16	16	-	--	P0602	91325	08	15	-	--	S311	91326	16	11	-	4,0	Positive Lock Pins 	<table><tr><th>Desc.</th><th>Part No.</th><th>Insert I.C.</th><th>Nominal Length</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td>PL-46</td><td>90495</td><td>.500</td><td>.672</td><td>3/32</td><td rowspan="3">10</td></tr><tr><td>PL-58</td><td>90496</td><td>.625</td><td>.859</td><td>1/8</td></tr><tr><td>PL-68</td><td>90497</td><td>.750</td><td>.859</td><td>9/64</td></tr></table>	Desc.	Part No.	Insert I.C.	Nominal Length	Hex Wrench Size	PKG.	PL-46	90495	.500	.672	3/32	10	PL-58	90496	.625	.859	1/8	PL-68	90497	.750	.859	9/64	Finger Clamp Screws LEFT HAND THREAD RIGHT HAND THREAD 	<table><tr><th>Desc.</th><th>Part No.</th><th>A</th><th>B</th><th>C</th><th>Thread Size</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td>XNS-26</td><td>90900</td><td>0.750</td><td>.31</td><td>.31</td><td>8-32</td><td>5/64</td><td rowspan="12">10</td></tr><tr><td>XNS-35</td><td>90901</td><td>0.625</td><td>.22</td><td>.22</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-36</td><td>90902</td><td>0.750</td><td>.25</td><td>.25</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-37</td><td>90903</td><td>0.840</td><td>.31</td><td>.31</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-38</td><td>90904</td><td>1.000</td><td>.37</td><td>.37</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-46</td><td>90905</td><td>0.750</td><td>.31</td><td>.31</td><td>1/4-28</td><td>1/8</td></tr><tr><td>XNS-47</td><td>90906</td><td>0.875</td><td>.28</td><td>.28</td><td>1/4-28</td><td>1/8</td></tr><tr><td>XNS-48</td><td>90907</td><td>1.000</td><td>.37</td><td>.37</td><td>1/4-28</td><td>1/8</td></tr><tr><td>XNS-58</td><td>90910</td><td>1.000</td><td>.50</td><td>.28</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-59</td><td>90911</td><td>1.125</td><td>.47</td><td>.41</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-510</td><td>90908</td><td>1.250</td><td>.50</td><td>.50</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-512</td><td>90909</td><td>1.500</td><td>.62</td><td>.62</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-610</td><td>90912</td><td>1.250</td><td>.50</td><td>.50</td><td>3/8-24</td><td>3/16</td></tr><tr><td> Seat Screws  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th>I.C.</th><th>Thread</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td colspan="6">Inch</td></tr><tr><td>S-34</td><td>91295</td><td>.375</td><td>10-32</td><td>5/64</td><td rowspan="4">10</td></tr><tr><td>S-46</td><td>91296</td><td>.500</td><td>1/4-28</td><td>3/32</td></tr><tr><td>S-58</td><td>91297</td><td>.625</td><td>5/16-24</td><td>1/8</td></tr><tr><td>S-68</td><td>91298</td><td>.750</td><td>3/8-24</td><td>9/64</td></tr><tr><td colspan="6">Metric</td></tr><tr><td>V83006</td><td>91327</td><td>16</td><td>M-3</td><td>2,5</td><td rowspan="3">10</td></tr><tr><td>BO509</td><td>91328</td><td>11-16</td><td>M-5</td><td>3,5</td></tr><tr><td>BO609</td><td>91329</td><td>12</td><td>M-6</td><td>4,0</td></tr></table></td></tr><tr><td> Profiling Clamp Pin and Spring  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th></th><th></th><th>PKG.</th></tr><tr><td>SC510</td><td>91330</td><td colspan="2">Clamp Pin</td><td>10</td></tr><tr><td>M428</td><td>91331</td><td colspan="2">Spring</td><td>10</td></tr></table></td></tr><tr><td> Wedge Lock Clamps / Profiling Clamps  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th></th><th>PKG.</th></tr><tr><td>C6016N</td><td>91332</td><td rowspan="2">Wedge Lock Clamp</td><td rowspan="2">10</td></tr><tr><td>C8008N</td><td>91333</td></tr><tr><td>SKN16R</td><td>91334</td><td rowspan="2">Profiling Clamps</td><td rowspan="2">10</td></tr><tr><td>SKN16L</td><td>91335</td></tr></table></td></tr></table>	Desc.	Part No.	A	B	C	Thread Size	Hex Wrench Size	PKG.	XNS-26	90900	0.750	.31	.31	8-32	5/64	10	XNS-35	90901	0.625	.22	.22	10-32	3/32	XNS-36	90902	0.750	.25	.25	10-32	3/32	XNS-37	90903	0.840	.31	.31	10-32	3/32	XNS-38	90904	1.000	.37	.37	10-32	3/32	XNS-46	90905	0.750	.31	.31	1/4-28	1/8	XNS-47	90906	0.875	.28	.28	1/4-28	1/8	XNS-48	90907	1.000	.37	.37	1/4-28	1/8	XNS-58	90910	1.000	.50	.28	5/16-24	5/32	XNS-59	90911	1.125	.47	.41	5/16-24	5/32	XNS-510	90908	1.250	.50	.50	5/16-24	5/32	XNS-512	90909	1.500	.62	.62	5/16-24	5/32	XNS-610	90912	1.250	.50	.50	3/8-24	3/16	Seat Screws 	<table><tr><th>Desc.</th><th>Part No.</th><th>I.C.</th><th>Thread</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td colspan="6">Inch</td></tr><tr><td>S-34</td><td>91295</td><td>.375</td><td>10-32</td><td>5/64</td><td rowspan="4">10</td></tr><tr><td>S-46</td><td>91296</td><td>.500</td><td>1/4-28</td><td>3/32</td></tr><tr><td>S-58</td><td>91297</td><td>.625</td><td>5/16-24</td><td>1/8</td></tr><tr><td>S-68</td><td>91298</td><td>.750</td><td>3/8-24</td><td>9/64</td></tr><tr><td colspan="6">Metric</td></tr><tr><td>V83006</td><td>91327</td><td>16</td><td>M-3</td><td>2,5</td><td rowspan="3">10</td></tr><tr><td>BO509</td><td>91328</td><td>11-16</td><td>M-5</td><td>3,5</td></tr><tr><td>BO609</td><td>91329</td><td>12</td><td>M-6</td><td>4,0</td></tr></table>	Desc.	Part No.	I.C.	Thread	Hex Wrench Size	PKG.	Inch						S-34	91295	.375	10-32	5/64	10	S-46	91296	.500	1/4-28	3/32	S-58	91297	.625	5/16-24	1/8	S-68	91298	.750	3/8-24	9/64	Metric						V83006	91327	16	M-3	2,5	10	BO509	91328	11-16	M-5	3,5	BO609	91329	12	M-6	4,0	Profiling Clamp Pin and Spring 	<table><tr><th>Desc.</th><th>Part No.</th><th></th><th></th><th>PKG.</th></tr><tr><td>SC510</td><td>91330</td><td colspan="2">Clamp Pin</td><td>10</td></tr><tr><td>M428</td><td>91331</td><td colspan="2">Spring</td><td>10</td></tr></table>	Desc.	Part No.			PKG.	SC510	91330	Clamp Pin		10	M428	91331	Spring		10	Wedge Lock Clamps / Profiling Clamps 	<table><tr><th>Desc.</th><th>Part No.</th><th></th><th>PKG.</th></tr><tr><td>C6016N</td><td>91332</td><td rowspan="2">Wedge Lock Clamp</td><td rowspan="2">10</td></tr><tr><td>C8008N</td><td>91333</td></tr><tr><td>SKN16R</td><td>91334</td><td rowspan="2">Profiling Clamps</td><td rowspan="2">10</td></tr><tr><td>SKN16L</td><td>91335</td></tr></table>	Desc.	Part No.		PKG.	C6016N	91332	Wedge Lock Clamp	10	C8008N	91333	SKN16R	91334	Profiling Clamps	10	SKN16L	91335
Desc.	Part No.	Insert I.C.	Nominal Length	Thread	Hex Wrench Size	PKG.																																																																																																																																																																																																																																																																																																																																																																																																								
Inch																																																																																																																																																																																																																																																																																																																																																																																																														
NL-23	90472	.250	.328	8-32	1/16	10																																																																																																																																																																																																																																																																																																																																																																																																								
NL-33	90473	.375	.344	10-32	5/64																																																																																																																																																																																																																																																																																																																																																																																																									
NL-33L	90474	.375	.406	10-32	5/64																																																																																																																																																																																																																																																																																																																																																																																																									
NL-34	90475	.375	.453	10-32	5/64																																																																																																																																																																																																																																																																																																																																																																																																									
NL-34L	90476	.375	.516	10-32	5/64																																																																																																																																																																																																																																																																																																																																																																																																									
NL-43	90477	.500	.420	10-32	5/64																																																																																																																																																																																																																																																																																																																																																																																																									
NL-44	90478	.500	.516	1/4-28	3/32																																																																																																																																																																																																																																																																																																																																																																																																									
NL-46	90479	.500	.672	1/4-28	3/32																																																																																																																																																																																																																																																																																																																																																																																																									
NL-46L	90480	.500	.730	1/4-28	3/32																																																																																																																																																																																																																																																																																																																																																																																																									
NL-56	90481	.625	.703	5/16-24	1/8																																																																																																																																																																																																																																																																																																																																																																																																									
NL-57	90482	.625	.810	5/16-24	1/8																																																																																																																																																																																																																																																																																																																																																																																																									
NL-58	90483	.625	.859	5/16-24	1/8																																																																																																																																																																																																																																																																																																																																																																																																									
NL-58L	90484	.625	.890	5/16-24	1/8																																																																																																																																																																																																																																																																																																																																																																																																									
NL-66	90485	.750	.703	3/8-24	9/64																																																																																																																																																																																																																																																																																																																																																																																																									
NL-66L	90486	.750	.828	3/8-24	9/64																																																																																																																																																																																																																																																																																																																																																																																																									
NL-68	90487	.750	.859	3/8-24	9/64																																																																																																																																																																																																																																																																																																																																																																																																									
NL-68L	90488	.750	.953	3/8-24	9/64																																																																																																																																																																																																																																																																																																																																																																																																									
NL-808	90489	1.00	.940	7-16-20	5/32																																																																																																																																																																																																																																																																																																																																																																																																									
NL-810	90490	1.00	1.17	7-16-20	5/32																																																																																																																																																																																																																																																																																																																																																																																																									
Metric																																																																																																																																																																																																																																																																																																																																																																																																														
S535	91320	09	5	-	2,5	10																																																																																																																																																																																																																																																																																																																																																																																																								
S635	91321	12	6	-	3,0																																																																																																																																																																																																																																																																																																																																																																																																									
S840	91322	16	8	-	3,0																																																																																																																																																																																																																																																																																																																																																																																																									
S990	91323	19	10,5	-	3,0																																																																																																																																																																																																																																																																																																																																																																																																									
P0502	91324	16	16	-	--																																																																																																																																																																																																																																																																																																																																																																																																									
P0602	91325	08	15	-	--																																																																																																																																																																																																																																																																																																																																																																																																									
S311	91326	16	11	-	4,0																																																																																																																																																																																																																																																																																																																																																																																																									
Positive Lock Pins 	<table><tr><th>Desc.</th><th>Part No.</th><th>Insert I.C.</th><th>Nominal Length</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td>PL-46</td><td>90495</td><td>.500</td><td>.672</td><td>3/32</td><td rowspan="3">10</td></tr><tr><td>PL-58</td><td>90496</td><td>.625</td><td>.859</td><td>1/8</td></tr><tr><td>PL-68</td><td>90497</td><td>.750</td><td>.859</td><td>9/64</td></tr></table>	Desc.	Part No.	Insert I.C.	Nominal Length	Hex Wrench Size	PKG.	PL-46	90495	.500	.672	3/32	10	PL-58	90496	.625	.859	1/8	PL-68	90497	.750	.859	9/64																																																																																																																																																																																																																																																																																																																																																																																							
Desc.	Part No.	Insert I.C.	Nominal Length	Hex Wrench Size	PKG.																																																																																																																																																																																																																																																																																																																																																																																																									
PL-46	90495	.500	.672	3/32	10																																																																																																																																																																																																																																																																																																																																																																																																									
PL-58	90496	.625	.859	1/8																																																																																																																																																																																																																																																																																																																																																																																																										
PL-68	90497	.750	.859	9/64																																																																																																																																																																																																																																																																																																																																																																																																										
Finger Clamp Screws LEFT HAND THREAD RIGHT HAND THREAD 	<table><tr><th>Desc.</th><th>Part No.</th><th>A</th><th>B</th><th>C</th><th>Thread Size</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td>XNS-26</td><td>90900</td><td>0.750</td><td>.31</td><td>.31</td><td>8-32</td><td>5/64</td><td rowspan="12">10</td></tr><tr><td>XNS-35</td><td>90901</td><td>0.625</td><td>.22</td><td>.22</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-36</td><td>90902</td><td>0.750</td><td>.25</td><td>.25</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-37</td><td>90903</td><td>0.840</td><td>.31</td><td>.31</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-38</td><td>90904</td><td>1.000</td><td>.37</td><td>.37</td><td>10-32</td><td>3/32</td></tr><tr><td>XNS-46</td><td>90905</td><td>0.750</td><td>.31</td><td>.31</td><td>1/4-28</td><td>1/8</td></tr><tr><td>XNS-47</td><td>90906</td><td>0.875</td><td>.28</td><td>.28</td><td>1/4-28</td><td>1/8</td></tr><tr><td>XNS-48</td><td>90907</td><td>1.000</td><td>.37</td><td>.37</td><td>1/4-28</td><td>1/8</td></tr><tr><td>XNS-58</td><td>90910</td><td>1.000</td><td>.50</td><td>.28</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-59</td><td>90911</td><td>1.125</td><td>.47</td><td>.41</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-510</td><td>90908</td><td>1.250</td><td>.50</td><td>.50</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-512</td><td>90909</td><td>1.500</td><td>.62</td><td>.62</td><td>5/16-24</td><td>5/32</td></tr><tr><td>XNS-610</td><td>90912</td><td>1.250</td><td>.50</td><td>.50</td><td>3/8-24</td><td>3/16</td></tr><tr><td> Seat Screws  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th>I.C.</th><th>Thread</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td colspan="6">Inch</td></tr><tr><td>S-34</td><td>91295</td><td>.375</td><td>10-32</td><td>5/64</td><td rowspan="4">10</td></tr><tr><td>S-46</td><td>91296</td><td>.500</td><td>1/4-28</td><td>3/32</td></tr><tr><td>S-58</td><td>91297</td><td>.625</td><td>5/16-24</td><td>1/8</td></tr><tr><td>S-68</td><td>91298</td><td>.750</td><td>3/8-24</td><td>9/64</td></tr><tr><td colspan="6">Metric</td></tr><tr><td>V83006</td><td>91327</td><td>16</td><td>M-3</td><td>2,5</td><td rowspan="3">10</td></tr><tr><td>BO509</td><td>91328</td><td>11-16</td><td>M-5</td><td>3,5</td></tr><tr><td>BO609</td><td>91329</td><td>12</td><td>M-6</td><td>4,0</td></tr></table></td></tr><tr><td> Profiling Clamp Pin and Spring  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th></th><th></th><th>PKG.</th></tr><tr><td>SC510</td><td>91330</td><td colspan="2">Clamp Pin</td><td>10</td></tr><tr><td>M428</td><td>91331</td><td colspan="2">Spring</td><td>10</td></tr></table></td></tr><tr><td> Wedge Lock Clamps / Profiling Clamps  </td><td><table><tr><th>Desc.</th><th>Part No.</th><th></th><th>PKG.</th></tr><tr><td>C6016N</td><td>91332</td><td rowspan="2">Wedge Lock Clamp</td><td rowspan="2">10</td></tr><tr><td>C8008N</td><td>91333</td></tr><tr><td>SKN16R</td><td>91334</td><td rowspan="2">Profiling Clamps</td><td rowspan="2">10</td></tr><tr><td>SKN16L</td><td>91335</td></tr></table></td></tr></table>	Desc.	Part No.	A	B	C	Thread Size	Hex Wrench Size	PKG.	XNS-26	90900	0.750	.31	.31	8-32	5/64	10	XNS-35	90901	0.625	.22	.22	10-32	3/32	XNS-36	90902	0.750	.25	.25	10-32	3/32	XNS-37	90903	0.840	.31	.31	10-32	3/32	XNS-38	90904	1.000	.37	.37	10-32	3/32	XNS-46	90905	0.750	.31	.31	1/4-28	1/8	XNS-47	90906	0.875	.28	.28	1/4-28	1/8	XNS-48	90907	1.000	.37	.37	1/4-28	1/8	XNS-58	90910	1.000	.50	.28	5/16-24	5/32	XNS-59	90911	1.125	.47	.41	5/16-24	5/32	XNS-510	90908	1.250	.50	.50	5/16-24	5/32	XNS-512	90909	1.500	.62	.62	5/16-24	5/32	XNS-610	90912	1.250	.50	.50	3/8-24	3/16	Seat Screws 	<table><tr><th>Desc.</th><th>Part No.</th><th>I.C.</th><th>Thread</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td colspan="6">Inch</td></tr><tr><td>S-34</td><td>91295</td><td>.375</td><td>10-32</td><td>5/64</td><td rowspan="4">10</td></tr><tr><td>S-46</td><td>91296</td><td>.500</td><td>1/4-28</td><td>3/32</td></tr><tr><td>S-58</td><td>91297</td><td>.625</td><td>5/16-24</td><td>1/8</td></tr><tr><td>S-68</td><td>91298</td><td>.750</td><td>3/8-24</td><td>9/64</td></tr><tr><td colspan="6">Metric</td></tr><tr><td>V83006</td><td>91327</td><td>16</td><td>M-3</td><td>2,5</td><td rowspan="3">10</td></tr><tr><td>BO509</td><td>91328</td><td>11-16</td><td>M-5</td><td>3,5</td></tr><tr><td>BO609</td><td>91329</td><td>12</td><td>M-6</td><td>4,0</td></tr></table>	Desc.	Part No.	I.C.	Thread	Hex Wrench Size	PKG.	Inch						S-34	91295	.375	10-32	5/64	10	S-46	91296	.500	1/4-28	3/32	S-58	91297	.625	5/16-24	1/8	S-68	91298	.750	3/8-24	9/64	Metric						V83006	91327	16	M-3	2,5	10	BO509	91328	11-16	M-5	3,5	BO609	91329	12	M-6	4,0	Profiling Clamp Pin and Spring 	<table><tr><th>Desc.</th><th>Part No.</th><th></th><th></th><th>PKG.</th></tr><tr><td>SC510</td><td>91330</td><td colspan="2">Clamp Pin</td><td>10</td></tr><tr><td>M428</td><td>91331</td><td colspan="2">Spring</td><td>10</td></tr></table>	Desc.	Part No.			PKG.	SC510	91330	Clamp Pin		10	M428	91331	Spring		10	Wedge Lock Clamps / Profiling Clamps 	<table><tr><th>Desc.</th><th>Part No.</th><th></th><th>PKG.</th></tr><tr><td>C6016N</td><td>91332</td><td rowspan="2">Wedge Lock Clamp</td><td rowspan="2">10</td></tr><tr><td>C8008N</td><td>91333</td></tr><tr><td>SKN16R</td><td>91334</td><td rowspan="2">Profiling Clamps</td><td rowspan="2">10</td></tr><tr><td>SKN16L</td><td>91335</td></tr></table>	Desc.	Part No.		PKG.	C6016N	91332	Wedge Lock Clamp	10	C8008N	91333	SKN16R	91334	Profiling Clamps	10	SKN16L	91335																																																																																																																																																																																																													
Desc.	Part No.	A	B	C	Thread Size	Hex Wrench Size	PKG.																																																																																																																																																																																																																																																																																																																																																																																																							
XNS-26	90900	0.750	.31	.31	8-32	5/64	10																																																																																																																																																																																																																																																																																																																																																																																																							
XNS-35	90901	0.625	.22	.22	10-32	3/32																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-36	90902	0.750	.25	.25	10-32	3/32																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-37	90903	0.840	.31	.31	10-32	3/32																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-38	90904	1.000	.37	.37	10-32	3/32																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-46	90905	0.750	.31	.31	1/4-28	1/8																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-47	90906	0.875	.28	.28	1/4-28	1/8																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-48	90907	1.000	.37	.37	1/4-28	1/8																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-58	90910	1.000	.50	.28	5/16-24	5/32																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-59	90911	1.125	.47	.41	5/16-24	5/32																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-510	90908	1.250	.50	.50	5/16-24	5/32																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-512	90909	1.500	.62	.62	5/16-24	5/32																																																																																																																																																																																																																																																																																																																																																																																																								
XNS-610	90912	1.250	.50	.50	3/8-24	3/16																																																																																																																																																																																																																																																																																																																																																																																																								
Seat Screws 	<table><tr><th>Desc.</th><th>Part No.</th><th>I.C.</th><th>Thread</th><th>Hex Wrench Size</th><th>PKG.</th></tr><tr><td colspan="6">Inch</td></tr><tr><td>S-34</td><td>91295</td><td>.375</td><td>10-32</td><td>5/64</td><td rowspan="4">10</td></tr><tr><td>S-46</td><td>91296</td><td>.500</td><td>1/4-28</td><td>3/32</td></tr><tr><td>S-58</td><td>91297</td><td>.625</td><td>5/16-24</td><td>1/8</td></tr><tr><td>S-68</td><td>91298</td><td>.750</td><td>3/8-24</td><td>9/64</td></tr><tr><td colspan="6">Metric</td></tr><tr><td>V83006</td><td>91327</td><td>16</td><td>M-3</td><td>2,5</td><td rowspan="3">10</td></tr><tr><td>BO509</td><td>91328</td><td>11-16</td><td>M-5</td><td>3,5</td></tr><tr><td>BO609</td><td>91329</td><td>12</td><td>M-6</td><td>4,0</td></tr></table>	Desc.	Part No.	I.C.	Thread	Hex Wrench Size	PKG.	Inch						S-34	91295	.375	10-32	5/64	10	S-46	91296	.500	1/4-28	3/32	S-58	91297	.625	5/16-24	1/8	S-68	91298	.750	3/8-24	9/64	Metric						V83006	91327	16	M-3	2,5	10	BO509	91328	11-16	M-5	3,5	BO609	91329	12	M-6	4,0																																																																																																																																																																																																																																																																																																																																																						
Desc.	Part No.	I.C.	Thread	Hex Wrench Size	PKG.																																																																																																																																																																																																																																																																																																																																																																																																									
Inch																																																																																																																																																																																																																																																																																																																																																																																																														
S-34	91295	.375	10-32	5/64	10																																																																																																																																																																																																																																																																																																																																																																																																									
S-46	91296	.500	1/4-28	3/32																																																																																																																																																																																																																																																																																																																																																																																																										
S-58	91297	.625	5/16-24	1/8																																																																																																																																																																																																																																																																																																																																																																																																										
S-68	91298	.750	3/8-24	9/64																																																																																																																																																																																																																																																																																																																																																																																																										
Metric																																																																																																																																																																																																																																																																																																																																																																																																														
V83006	91327	16	M-3	2,5	10																																																																																																																																																																																																																																																																																																																																																																																																									
BO509	91328	11-16	M-5	3,5																																																																																																																																																																																																																																																																																																																																																																																																										
BO609	91329	12	M-6	4,0																																																																																																																																																																																																																																																																																																																																																																																																										
Profiling Clamp Pin and Spring 	<table><tr><th>Desc.</th><th>Part No.</th><th></th><th></th><th>PKG.</th></tr><tr><td>SC510</td><td>91330</td><td colspan="2">Clamp Pin</td><td>10</td></tr><tr><td>M428</td><td>91331</td><td colspan="2">Spring</td><td>10</td></tr></table>	Desc.	Part No.			PKG.	SC510	91330	Clamp Pin		10	M428	91331	Spring		10																																																																																																																																																																																																																																																																																																																																																																																														
Desc.	Part No.			PKG.																																																																																																																																																																																																																																																																																																																																																																																																										
SC510	91330	Clamp Pin		10																																																																																																																																																																																																																																																																																																																																																																																																										
M428	91331	Spring		10																																																																																																																																																																																																																																																																																																																																																																																																										
Wedge Lock Clamps / Profiling Clamps 	<table><tr><th>Desc.</th><th>Part No.</th><th></th><th>PKG.</th></tr><tr><td>C6016N</td><td>91332</td><td rowspan="2">Wedge Lock Clamp</td><td rowspan="2">10</td></tr><tr><td>C8008N</td><td>91333</td></tr><tr><td>SKN16R</td><td>91334</td><td rowspan="2">Profiling Clamps</td><td rowspan="2">10</td></tr><tr><td>SKN16L</td><td>91335</td></tr></table>	Desc.	Part No.		PKG.	C6016N	91332	Wedge Lock Clamp	10	C8008N	91333	SKN16R	91334	Profiling Clamps	10	SKN16L	91335																																																																																																																																																																																																																																																																																																																																																																																													
Desc.	Part No.		PKG.																																																																																																																																																																																																																																																																																																																																																																																																											
C6016N	91332	Wedge Lock Clamp	10																																																																																																																																																																																																																																																																																																																																																																																																											
C8008N	91333																																																																																																																																																																																																																																																																																																																																																																																																													
SKN16R	91334	Profiling Clamps	10																																																																																																																																																																																																																																																																																																																																																																																																											
SKN16L	91335																																																																																																																																																																																																																																																																																																																																																																																																													



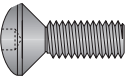
Wedge Clamp Screws

Desc.	Part No.	Length	Thread	Hex Wrench Size	PKG.
V6016	91336	23	M5	2.5	10
V8008N	91337	23	M6	3.0	10



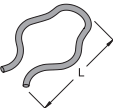
Bridge Clamps

Desc.	Part No.	L	D	H	PKG.
HC-7	90915	.469	.313	.172	10
HC-9	90917	.625	.375	.203	
HC-12	90919	.812	.500	.266	



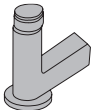
Bridge Clamp Screws

Desc.	Part No.	Length	Thread	Hex Wrench Size	PKG.
SHC-7	90920	.375	8-32	3-32	10
CS-94	90921	.580	10-32	1/8	
CS-96	90923	.840	10-32	1/8	
CS-126	90925	.860	1/4-28	5/32	



Bridge Clamp Screw Clip

Desc.	Part No.	Length	PKG.
CLP-9	90928	.312	10
CLP-12	90930	.422	



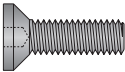
Lever Locks

Desc.	Part No.	PKG.
LV01	91338	10
LV02	91339	
LV05	91340	
LV06	91341	
LV09	91342	



Lever Screws

Desc.	Part No.	Lever	Hex Wrench Size	PKG.
V0601	91344	LV01	3.0	10
V0802	91345	LV02	3.0	
V0805	91346	LV05	3.0	
V1006	91347	LV06	4.0	
V1209	91348	LV09	4.0	

Boring Insert Torx Screw 	Desc.	Part No. 733101-	I.C.	Torx Key	PKG.
	TS-18.35-1M1	91304	.156	T-6	10
	TS-18.35-1.5M1	91305	.188	T-6	
	TS-06	91306	.156	T-6	
	TS-06M	91307	.156	T-6	
	TS-25-45-6M2	90972	.250	T-8	
	TS-4.7-8M1	90976	.375	T-15	
	TS-4.7-10M1	90982	.375	T-15	
	TS-44-3-M	90937	.375	T-10	
	TS-44-4-M	90939	.375	T-10	
	TS-1032-4M1	90956	.500	T-20	
	TS-83-4M1	90650	.500	T-20	
	TS-83-5M1	90954	.500	T-20	
TS-5.8-10M1	90986	.750	T-20		
Positive Seat Screw 	Desc.	Part No. 733101-	I.C.	Hex Wrench Size	PKG.
	TS-4	90931	.375 or .500	T-10	10
	TS-6	90944	.500 or .750	T-20	
	TS-10	90955	.625	T-25	
Turning Insert Torx Screw 	Desc.	Part No. 733101-	I.C.	Torx Key	PKG.
	TS-25-45-6M2	90972	.250	T-7	10
	TS-3.5-7M1	90971	.315	T-8	
	TS-35.6-9M1	90973	.394	T-15	
	TS-4.7-10M1	90982	.375	T-15	
	TS-1032-4M1	90956	.500	T-20	
	TS-5.8-10M1	90986	.750	T-20	
Torx Keys 	Desc.	Part No. 733101-			
	T-6	92001			
	T-7	92002			
	T-8	92003			
	T-9	92004			
	T-10	92005			
	T-15	92006			
	T-20	92007			
	T-25	92008			
	T-30	92009			