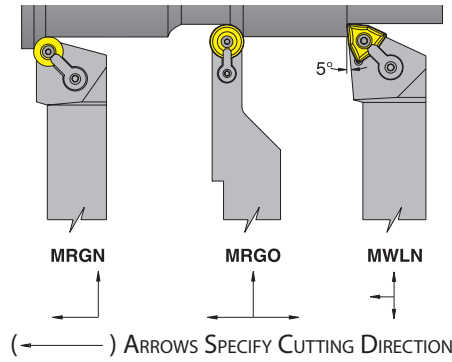




**MR & MW - Style Toolholders**



**MRGN R/L Toolholder**  
**Style G- 0° Side Cutting**  
 Edge Angle for negative round RNM\_ inserts

Right Hand Shown, Left Hand Opposite

Inch Description	Part No. 733101-		A	B	C	E	F	RNM_ Gage Insert	Seat	Lock Pin	Clamp	Clamp Screw	Optional Seat Screw
	R.H.	L.H.											
MRGNR/L08-3A	51178	51179	0.500	0.500	4.00	0.875	0.750	32	IRSN-32	NL-34	CL-6	XNS-36	S-34
MRGNR/L10-3B	51182	51183	0.625	0.625	4.50	0.875	0.875						
MRGNR/L12-3B	51186	51187	0.750	0.750	4.50	0.875	1.000						
MRGNR/L16-3D	51190	51191	1.000	1.000	6.00	0.875	1.250						
MRGNR/L10-4B	51194	51195	0.625	0.625	4.50	1.250	0.875	43	-	NL-44	CL-9	XNS-58	-
MRGNR/L12-4B	51198	51199	0.750	0.750	4.50	1.250	1.000						
MRGNR/L16-4C	51202	51203	1.000	1.000	5.00	1.250	1.250	43	IRSN-43	NL-46	CL-9	XNS-59	S-46
MRGNR/L16-4D	51206	51207	1.000	1.000	6.00	1.250	1.250						
MRGNR/L20-4D	51210	51211	1.250	1.250	6.00	1.250	1.500						
MRGNR/L24-4E	51214	51215	1.500	1.500	7.00	1.250	2.000						
MRGNR/L85-4D	51218	51219	1.000	1.250	6.00	1.250	1.250						
MRGNR/L86-4E	51222	51223	1.000	1.500	7.00	1.250	1.250						
MRGNR/L16-5D	51226	51227	1.000	1.000	6.00	1.250	1.250	54	IRSN-53	NL-58	CL-9	XNS-58	S-58
MRGNR/L20-6D	51230	51231	1.250	1.250	6.00	1.375	1.500						
MRGNR/L24-6E	51234	51235	1.500	1.500	7.00	1.375	2.000	64	IRSN-63	NL-68	CL-12	XNS-58	S-68

For inserts see PAGES 16-33. For spare parts see PAGES 112-113.

**MRGO R/L Toolholder**  
**Style G- Profiling, Plunging, and Turning for positive round RCM\_ inserts**

Right Hand Shown, Left Hand Opposite

Inch Description	Part No. 733101-		A	B	C	E1	E2	F	RCM_ Gage Insert	Seat	Lock Pin	Clamp	Clamp Screw
	R.H.	L.H.											
MRGOR/L85-4D	51244	51245	1.000	1.250	6.00	1.040	2.360	1.250	43	RS-43P	PL-46	CL-6	XNS-36
MRGOR/L20-6E	51248	51249	1.250	1.250	7.00	1.800	3.500	1.500	64	RS-63P	PL-68	CL-9	XNS-58
MRGOR/L24-8E	51252	51253	1.500	1.500	7.00	2.050	3.880	2.000	84	RS-83P	PL-68	CL-12	XNS-58

For inserts see PAGES 16-33. For spare parts see PAGES 112-113.

**MWLN R/L Toolholder**  
**Style L- Negative 5°**  
 End or Side Cutting  
 Edge Angle for negative 80° trigon WNM\_ inserts

Right Hand Shown, Left Hand Opposite

Inch Description	Part No. 733101-		A	B	C	E	F	WNM_ Gage Insert	Seat	Lock Pin	Clamp	Clamp Screw	Optional Seat Screw
	R.H.	L.H.											
MWLNLR/L12-3B	51262	51263	0.75	0.75	4.50	1.00	1.00	332	IWSN-322	NL-34L	CL-6	XNS-36	S-34
MWLNLR/L16-3C	51264	51265	1.00	1.00	5.00	1.00	1.25						
MWLNLR/L12-4B	51266	51267	0.75	0.75	4.50	1.25	1.00	432	IWSN-433	NL-46	CL-9	XNS-59	S-46
MWLNLR/L12-4D	51268	51269	0.75	0.75	6.00	1.25	1.00						
MWLNLR/L16-4D	51270	51271	1.00	1.00	6.00	1.25	1.25						
MWLNLR/L20-4D	51274	51275	1.25	1.25	6.00	1.25	1.50						
MWLNLR/L20-4E	54276	51277	1.25	1.25	7.00	1.25	1.50						
MWLNLR/L85-4E	51296	51297	1.00	1.25	7.00	1.25	1.25						

For inserts see PAGES 16-33. For spare parts see PAGES 112-113.