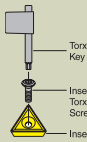


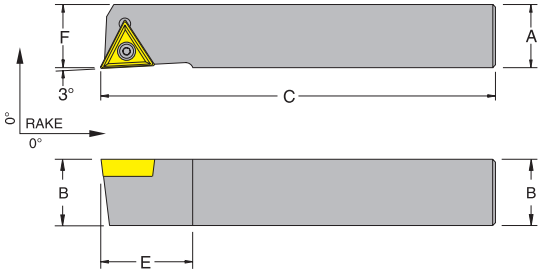
**STNC  
R/L Toolholder**

**Style N - 3° Side**

Cutting Edge Angle  
for 7° positive  
triangle TC\_T inserts

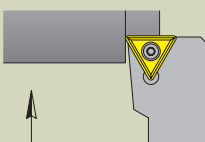


| Inch<br>Description | Part No.<br>733101- |       | A     | B     | C     | E     | F     | TC_T<br>Gage Insert | Insert<br>Torx Screw | Torx<br>Key |
|---------------------|---------------------|-------|-------|-------|-------|-------|-------|---------------------|----------------------|-------------|
|                     | R.H.                | L.H.  |       |       |       |       |       |                     |                      |             |
| STNCR/L06-2         | 51734               | 51735 | 0.375 | 0.375 | 2.500 | 0.625 | 0.375 | 21.51               | TS-25.45-6M2         | T-8         |
| STNCR/L08-2J        | 51736               | 51741 | 0.500 | 0.500 | 3.500 | 0.625 | 0.500 |                     |                      |             |
| STNCR/L10-2A        | 51738               | 51747 | 0.625 | 0.625 | 4.000 | 0.625 | 0.625 |                     |                      |             |
| STNCR/L10-2B        | 51749               | 51751 | 0.625 | 0.625 | 4.500 | 0.625 | 0.625 |                     |                      |             |
| STNCR/L10-3B        | 51753               | 51755 | 0.625 | 0.625 | 4.500 | 0.750 | 0.625 | 32.52               | TS-4.7-10M1          | T-15        |
| STNCR/L12-3B        | 51740               | 51757 | 0.750 | 0.750 | 4.500 | 1.125 | 0.750 |                     |                      |             |
| STNCR/L64-3D        | 51742               | 51759 | 0.750 | 1.000 | 6.000 | 1.125 | 0.750 |                     |                      |             |
| STNCR/L85-4D        | 51746               | 51761 | 1.000 | 1.250 | 6.000 | 1.250 | 1.000 | 432                 | TS-5.8-10M1          | T-20        |
| STNCR/L106-4D       | 51748               | 51763 | 1.250 | 1.500 | 6.000 | 1.250 | 1.250 |                     |                      |             |



Right Hand Shown, Left Hand Opposite

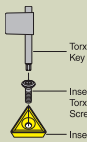
For inserts see PAGES 16-33. For spare parts see PAGES 112-113.



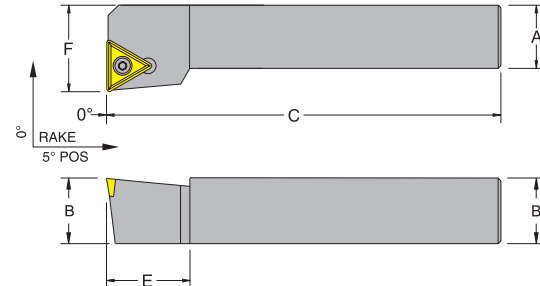
**STFP  
R/L Toolholder**

**Style F - 0° End**

Cutting Edge Angle  
for 11° positive  
triangle TP\_T inserts

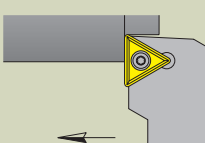


| Inch<br>Description | Part No.<br>733101- |       | A     | B     | C     | E     | F     | TP_T<br>Gage Insert | Insert<br>Torx Screw | Torx<br>Key |
|---------------------|---------------------|-------|-------|-------|-------|-------|-------|---------------------|----------------------|-------------|
|                     | R.H.                | L.H.  |       |       |       |       |       |                     |                      |             |
| STFPR/L06-2         | 51764               | 51765 | 0.375 | 0.375 | 2.500 | 0.500 | 0.500 | 21.51               | TS-25.45-6M2         | T-8         |
| STFPR/L08-2J        | 51766               | 51767 | 0.500 | 0.500 | 3.500 | 0.500 | 0.625 |                     |                      |             |



Right Hand Shown, Left Hand Opposite

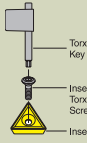
For inserts see PAGES 16-33. For spare parts see PAGES 112-113.



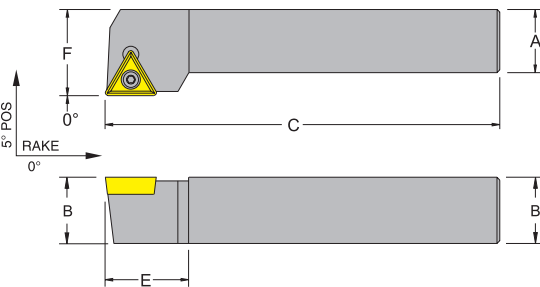
**STGP  
R/L Toolholder**

**Style G - 0° Side**

Cutting Edge Angle  
for 11° positive  
triangle TP\_T inserts



| Inch<br>Description | Part No.<br>733101- |       | A     | B     | C     | E     | F     | TP_T<br>Gage Insert | Insert<br>Torx Screw | Torx<br>Key |
|---------------------|---------------------|-------|-------|-------|-------|-------|-------|---------------------|----------------------|-------------|
|                     | R.H.                | L.H.  |       |       |       |       |       |                     |                      |             |
| STGPR/L06-2         | 51771               | 51773 | 0.375 | 0.375 | 2.500 | 0.500 | 0.500 | 21.51               | TS-25.45-6M2         | T-8         |
| STGPR/L08-2J        | 51774               | 51775 | 0.500 | 0.500 | 3.500 | 0.500 | 0.625 |                     |                      |             |



Right Hand Shown, Left Hand Opposite

For inserts see PAGES 16-33. For spare parts see PAGES 112-113.