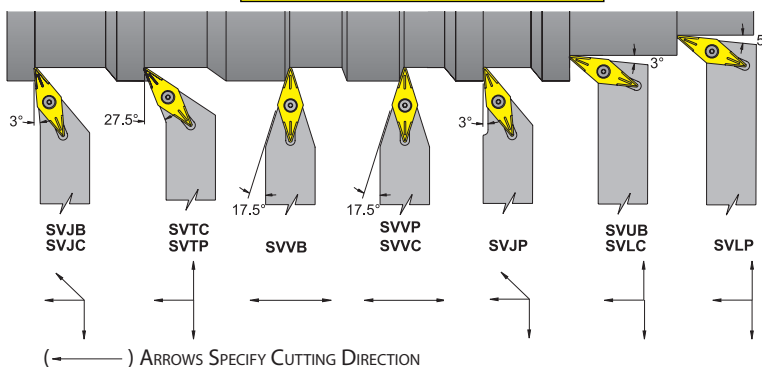


SV - Style Toolholders



**SVJB
R/L Toolholder**
Style J - Negative 3°
Side Cutting Edge Angle
for 5° positive 35° diamond
VB_T inserts

Right Hand Shown, Left Hand Opposite

Inch Description	Part No. 733101-		A	B	C	E	F	VB_T Gage Insert	Insert Torx Screw	Torx Key
	R.H.	L.H.								
SVJBR/L06-2	51984	51985	0.375	0.375	2.500	0.875	0.500	221	TS-25.45-6M2	T-8
SVJBR/L08-2J	51986	51987	0.500	0.500	3.500	0.875	0.625			
SVJBR/L10-2A	51988	51989	0.625	0.625	4.000	0.875	0.750			
SVJBR/L12-3B	52006	52007	0.750	0.750	4.500	1.250	1.000	332	TS-4.7-10M1	T-15
SVJBR/L16-3C	52010	52011	1.000	1.000	5.000	1.250	1.250			
SVJBR/L16-3D	52014	52015	1.000	1.000	6.000	1.250	1.250			
SVJBR/L20-3D	52018	52019	1.250	1.250	6.000	1.250	1.500			

For inserts see PAGES 16-33. For spare parts see PAGES 112-113.

**SVUB
R/L Toolholder**
Style U - 3° End
Cutting Edge Angle
for 5° positive 35°
diamond VB_T inserts

Right Hand Shown, Left Hand Opposite

Inch Description	Part No. 733101-		A	B	C	E	F	VB_T Gage Insert	Insert Torx Screw	Torx Key
	R.H.	L.H.								
SVUBR/L08-2J	51996	51997	0.500	0.500	3.500	0.500	0.830	221	TS-25.45-6M2	T-8
SVUBR/L10-2A	51998	51999	0.625	0.625	4.000	0.500	0.955			

For inserts see PAGES 16-33. For spare parts see PAGES 112-113.