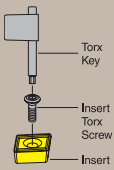
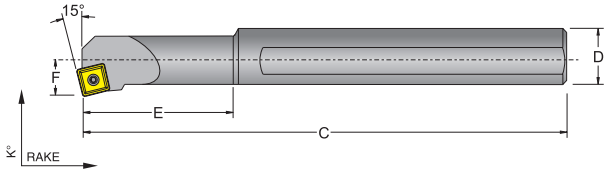
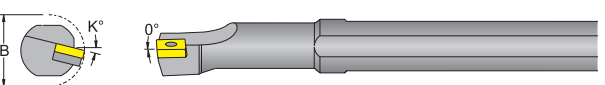


S-SSKC
R/L Boring Bar
Style K -15° End Cutting
Edge Angle for 7° positive
square SC_T inserts

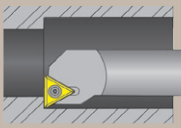


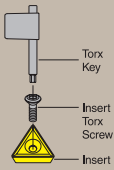
Right Hand Shown, Left Hand Opposite

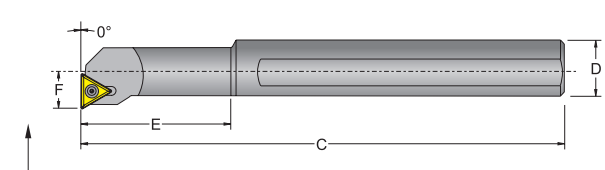
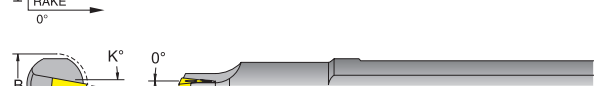
Part No. 733101-		Min. Bore						SC_T	Insert	Torx	
Inch Description	R.H.	L.H.	B	C	D	E	F	K°	Gage Insert	Insert Torx Screw	Key
S10R-SSKCR/L-3	55593	55594	0.800	8.0	0.625	1.250	.406	10°	32.52	TS-4.7-10M1	T-15
S12S-SSKCR/L-3	55595	55596	0.975	10.0	0.750	1.875	.500	8°			
S16T-SSKCR/L-4	55597	55598	1.220	12.0	1.000	2.500	.640	7°	432	TS-5.8-10M1	T-20

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.



S-STFC
R/L Boring Bar
Style F - 0° End Cutting
Edge Angle for 7° positive
triangle TC_T inserts

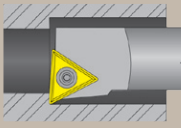


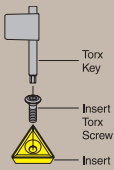
Right Hand Shown, Left Hand Opposite

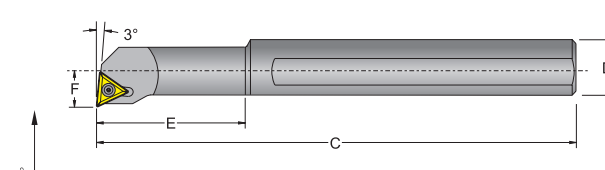
Part No. 733101-		Min. Bore						TC_T	Insert	Torx	
Inch Description	R.H.	L.H.	B	C	D	E	F	K°	Gage Insert	Insert Torx Screw	Key
S06M-STFCR/L-2	55600	55601	0.500	6.00	0.375	0.625	.250	11°			
S08M-STFCR/L-2	55604	55605	0.625	6.00	0.500	0.750	.312	9°			
S10R-STFCR/L-2	55608	55609	0.812	8.00	0.625	1.250	.406	7°	21.51	TS-25.45-6M2	T-8
S12S-STFCR/L-2	55612	55613	1.000	10.0	0.750	1.875	.500	6°			
S16T-STFCR/L-3	55616	55617	1.280	12.0	1.000	2.500	.640	6°			
S20U-STFCR/L-3	55620	55621	1.530	14.0	1.250	2.500	.765	5°	32.52	TS-4.7-10M1	T-15
S24U-STFCR/L-3	55624	55625	1.780	14.0	1.500	2.500	.890	4°			

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.



S-STUC
R Boring Bar
Style U - Negative 3° End
Cutting Edge Angle for
7° positive triangle
TC_T inserts

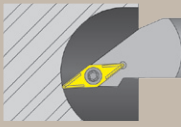




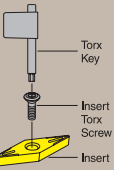

Right Hand Shown

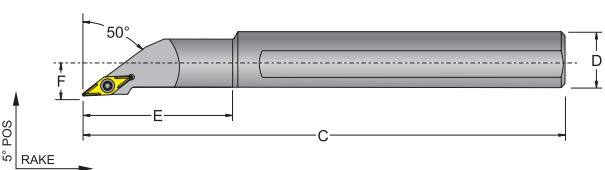
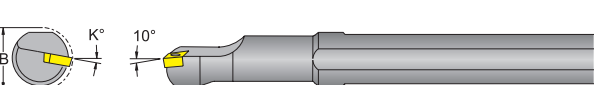
Part No. 733101-		Min. Bore						TC_T	Insert	Torx	
Inch Description	R.H.	L.H.	B	C	D	E	F	K°	Gage Insert	Insert Torx Screw	Key
S06M-STUCR-2	55628		0.477	6.00	0.375	0.625	.250	15°			
S08M-STUCR-2	55629		0.602	6.00	0.500	0.750	.312	13°			
S10R-STUCR-2	55630		0.797	8.00	0.625	1.250	.406	10°	21.51	TS-25.45-6M2	T-8
S12S-STUCR-3	55631		0.954	10.0	0.750	1.875	.500	8°			
S16T-STUCR-3	55632		1.280	12.0	1.000	2.500	.640	7°	32.52	TS-4.7-10M1	T-15
S20T-STUCR-4	55633		1.370	12.0	1.250	2.500	.682	7°			
S24T-STUCR-4	55634		1.680	12.0	1.500	2.500	.840	5°	432	TS-5.8-10M1	T-20

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.



S-SVMC
R Boring Bar
Style M - Negative 5° Side
Cutting Edge Angle for
7° positive 35° diamond
VC_T inserts



Right Hand Shown

Part No. 733101-		Min. Bore						VC_T	Insert	Torx	
Inch Description	R.H.	L.H.	B	C	D	E	F	K°	Gage Insert	Insert Torx Screw	Key
S08R-SVMCR-2	55730		0.580	8.00	0.500	1.250	0.312	5°			
S10S-SVMCR-2	55731		0.980	10.0	0.625	1.500	0.406	5°	221	TS-25.45-6M2	T-8
S12S-SVMCR-3	55732		1.000	10.0	0.750	1.250	0.500	5°			
S16T-SVMCR-3	55733		1.300	12.0	1.000	2.000	0.640	5°	332	TS-4.7-10M1	T-15

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.