



**MINI S-SCLC
R/L Boring Bar**

Style L - Negative 5°
End & Side Cutting Edge Angle
for 7° positive 80° diamond
CC_T inserts

RAKE 0°

Right Hand Shown, Left Hand Opposite

Inch Description	Part No. 733101-		Min. Bore B	C	D	D1	E	F	K°	CC_T Gage Insert	Insert Torx Screw	Torx Key
	R.H.	L.H.										
S06H-SCLCR/L-2	55450	55451	.394	4.0	.375	.315	1.25	.236	-11°	21.51	TS-25.45-6M2	T-8
S08K-SCLCR/L-2	55454	55455	.550	5.0	.500	.390	1.50	.275	-9°			
S10M-SCLCR/L-2	55458	55459	.708	6.0	.625	.472	2.00	.354	-7°			

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.

**MINI S-SDUC
R/L Boring Bar**

Style U - Negative 3°
End Cutting Edge Angle
for 7° positive 55° diamond
DC_T inserts

RAKE 0°

Right Hand Shown, Left Hand Opposite

Inch Description	Part No. 733101-		Min. Bore B	C	D	E	F	F1	K°	DC_T Gage Insert	Insert Torx Screw	Torx Key
	R.H.	L.H.										
S06H-SDUCR/L-2	55540	55541	.492	4.00	.375	0.875	.324	.197	-11°	21.51	TS-25.45-6M2	T-8
S08K-SDUCR/L-2	55544	55545	.610	5.00	.500	1.125	.383	.197	-9°			
S10M-SDUCR/L-2	55548	55549	.768	6.00	.625	1.500	.433	.197	-7°			

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.

**MINI S-STUC
R Boring Bar**

Style U - Negative 3°
End Cutting Edge Angle
for 7° positive triangle
TC_T inserts

RAKE 0°

Right Hand Shown

Inch Description	Part No. 733101-		Min. Bore B	C	D	D1	E	F	K°	TC_T Gage Insert	Insert Torx Screw	Torx Key
	R.H.	L.H.										
S08H-STUCR-1.2-2	55724		.286	4.00	.500	.265	1.125	.143		52.50	TS-06	T-6
S08H-STUCR-1.2-3	55726		.313	4.00	.500	.300	1.125	.157				
S08H-STUCR-1.2-4	55728		.374	4.00	.500	.358	1.125	.189				

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.

**MINI S-SWUC
R Boring Bar**

Style U - Negative 3°
End Cutting Edge Angle
for 7° positive 80° trigon
WC_T inserts

RAKE 0°

Right Hand Shown

Inch Description	Part No. 733101-		Min. Bore B	C	D	D1	E	F	K°	WC_T Gage Insert	Insert Torx Screw	Torx Key
	R.H.	L.H.										
S08H-SWUCR-1.2-2	55900		0.228	4.0	.50	.197	0.750	.114	-11°	520	TS-06	T-6
S08H-SWUCR-1.2-3	55902		0.308	4.0	.50	.236	1.000	.154	-11°			
S08H-SWUCR-1.2-4	55904		0.374	4.0	.50	.300	1.125	.189	-11°			

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.

**MINI S-SWUC
R Boring Bar**

Style U - Negative 3°
End Cutting Edge Angle
for 7° positive 80° trigon
WC_T inserts

RAKE 0°

Right Hand Shown

Inch Description	Part No. 733101-		Min. Bore B	C	D	D1	E	F	K°	WC_T Gage Insert	Insert Torx Screw	Torx Key
	R.H.	L.H.										
S06H-SWUCR-2	55906		.394	4.0	.375	.315	1.25	.236	-11°	21.51	TS-25.45-6M2	T-8
S08K-SWUCR-2	55907		.550	5.0	.500	.390	1.50	.275	-9°			
S10M-SWUCR-2	55908		.708	6.0	.625	.472	2.00	.354	-7°			

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.