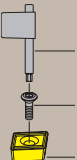
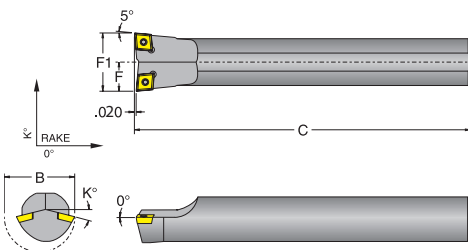
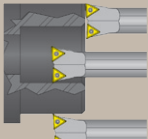
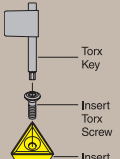
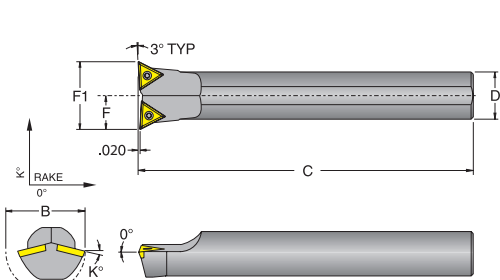
		MINI S-DCLC R/L Boring Bar Style L - Negative 5° End or Side Cutting Edge Angle for double 7° positive 80° diamond CC_T inserts  Torx Key Insert Torx Screw Insert										 5° F1 F .020 C D B K° RAKE 0°	
Inch Description	Part No. 733101-	Min. Bore											
	R.H.	B	C	D	F	F1	K°	CC_T Gage Insert	Insert Torx Screw	Torx Key			
S08K-DCLC-2	57700	0.688	5.0	.500	.312	0.624	5°	21.51	TS-25.45-6M2	T-8			
S10L-DCLC-2	57704	0.938	5.5	.625	.406	0.812	5°	21.51	TS-25.45-6M2	T-8			
S12M-DCLC-3	57708	1.063	6.0	.750	.500	1.000	5°	32.52	TS-4.7-10M1	T-15			

Right Hand Shown

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.

		MINI S-DTUC R Boring Bar Style U - Negative 3° End or Side Cutting Edge Angle for double 7° positive triangle TC_T inserts										 Right Hand Shown	
Inch Description	Part No. 733101- R.H.	Min. Bore B	C	D	F	F1	K°	TC_T Gage Insert	Insert Torx Screw	Torx Key			
S08K-DTUC-2	57736	0.875	5.0	0.500	.421	0.842	5°	21.51	TS-25.45-6M2	T8			
S10L-DTUC-2	57740	1.000	5.5	0.625	.437	0.874	5°	21.51	TS-25.45-6M2	T8			
S12M-DTUC-2	57744	1.062	6.0	0.750	.500	1.000	5°	32.52	TS-4.7-10M1	T-15			
S16N-DTUC-3	57748	1.312	6.5	1.000	.640	1.280	5°	32.52	TS-4.7-10M1	T-15			

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.

MINI S-DTUC-T R Boring & Threading Bar

Style U - Negative 3° End

or Side Cutting Edge Angle

for one 7° positive triangle

TC_T & one Laydown inserts

Boring & Threading

Right Hand Shown

Inch Description	Part No. 733101-	Min. Bore B						TC_T Gage Insert						
	R.H.	C	D	F	F1	K°		Insert Torx Screw	Torx Key		Laydown Insert	TPI	Insert Torx Screw	Torx Key
S08K-DTUC-2-T11	57758	0.875	5.0	0.500	.421	0.842	5°							
S10L-DTUC-2-T11	57762	1.000	5.5	0.625	.437	0.874	5°	21.51	TS-25.45-6M2	T-8	11ILA60	16-48	TS-25.45-6M2	T-8
S12M-DTUC-2-T11	57766	1.062	6.0	0.750	.500	1.000	5°							
S16Q-DTUC-3-T16	57770	1.312	7.0	1.000	.640	1.280	5°	32.52	TS-4.7-10M1	T-15	16ILA60	8-48	TS-16	T-10

For inserts see PAGES 16-33. For spare parts see PAGES 108-109.