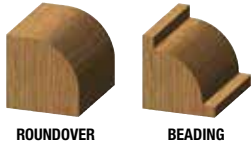


ROUND OVER & BEADING

Ball Bearing Guide



ROUND OVER

BEADING



PART #2006

Roundover Part #	Beading Part #	Radius	Large Dia.	Cutting Length
1/4" SHANK				
2000A	2100A	1/16"	5/8"	1/2"
2000B		3/32"	11/16"	1/2"
2000C	2100C	1/8"	3/4"	1/2"
2000D	2100D	5/32"	13/16"	1/2"
2000	2100	3/16"	7/8"	1/2"
2001	2101	1/4"	1"	1/2"
2002	2102	5/16"	1-1/8"	1/2"
2003	2103	3/8"	1-1/4"	5/8"
2004	2104	1/2"	1-1/2"	3/4"
1/2" SHANK				
2005C	2105C	1/8"	3/4"	1/2"
2005	2105	3/16"	7/8"	1/2"
2006	2106	1/4"	1"	1/2"
2007	2107	5/16"	1-1/8"	1/2"
2008	2108	3/8"	1-1/4"	5/8"
2008A		7/16"	1-3/8"	5/8"
2009	2109	1/2"	1-1/2"	3/4"
2009A		5/8"	1-3/4"	1"
2009B		9/16"	1-5/8"	3/4"
2010	2110	3/4"	2"	1"
2011		7/8"	2-1/4"	1-1/8"
2012		1"	2-1/2"	1-5/16"
2013		1-1/8"	3"	1-1/2"
2014		1-1/4"	3-1/4"	1-3/4"
2015		1-3/8"	3-1/2"	1-3/4"
2016		1-1/2"	3-3/4"	1-7/8"

Bearing: Use B2 for Beading
Use B4 for 2013 thru 2016

Use B3 for Roundover

ROUND OVER BITS

Small Pilot



GREAT FOR
TIGHT PLACES



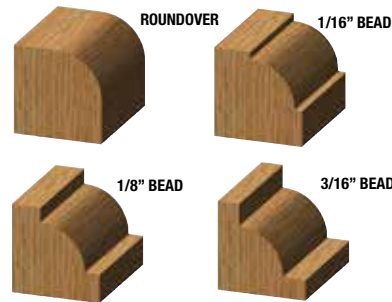
PART #1984

Extra small brass pilot (5/32" dia.) allows these bits to roundover edges on finely detailed workpieces with intricate contours, tight confines, and narrow openings. These bits give professional results without all the tedious hand sanding. Carbide cutting edges far outlast comparable high speed steel bits.

Part #	Radius	Large Dia.	Cutting Length	Overall Length
1/4" SHANK				
1978	1/16"	3/8"	7/16"	2"
1980	1/8"	3/8"	7/16"	2"
1982	1/4"	5/8"	1/2"	2-1/8"
1984	3/8"	7/8"	5/8"	2-1/4"

MULTI-BEADING SETS

For Extra Deep Beading

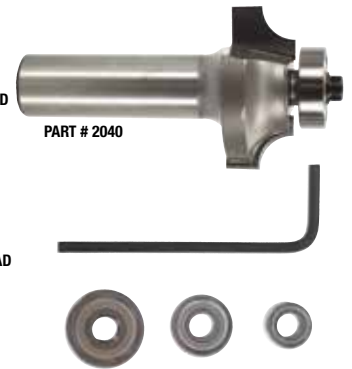


ROUND OVER

1/16" BEAD

1/8" BEAD

3/16" BEAD



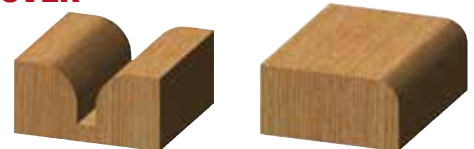
PART #2040

Roundover and More! Conventional Beading only cuts a shallow 1/16" bead. Expand your capabilities with these versatile sets. Deeper beads create a more pronounced edge on larger pieces. Includes all four bearings and Hex Key Wrench. *Wood blocks are not to scale.*

Part #	Radius	Large Dia.	Cutting Length	Overall Length
1/2" SHANK				
2040B	1/4"	1-1/4"	1/2"	2-3/8"
2042B	3/8"	1-1/2"	5/8"	2-1/2"
2044B	1/2"	1-3/4"	3/4"	2-5/8"

PLUNGE ROUND OVER

With Plunge Point



ROUND OVER & EDGE TRIM (Traditional)

Part #	"R" Radius	"A" Large Dia.	"B" Small Dia.	"C" Pattern Length
1/4" SHANK				
2050	1/8"	3/8"	1/8"	1/4"
2051	3/16"	5/8"	1/4"	1/8"
2052	1/4"	3/4"	1/4"	3/8"
1/2" SHANK				
2055	1/4"	3/4"	1/4"	1/4"
2056	1/4"	3/4"	1/4"	3/8"
2057	3/8"	1"	1/4"	5/16"
2058	3/8"	1"	1/4"	9/16"
2060	1/2"	1-3/8"	3/8"	3/4"
2062	9/16"	1-5/8"	1/2"	1"
2064	5/8"	1-3/4"	1/2"	1-1/16"
2066	3/4"	2"	1/2"	1-1/8"



PART #2060

ROUND OVER & EDGE TRIM (Long Nose)

Part #	"R" Radius	"A" Large Dia.	"B" Small Dia.	"C" Pattern Length
1/2" SHANK				
* 2068	3/16"	1"	1/2"	13/16"
** 2070	3/16"	1"	1/2"	1-5/16"
* 2072	1/4"	1-1/8"	1/2"	13/16"
** 2074	1/4"	1-1/8"	1/2"	1-5/16"
* 2076	3/8"	1-3/8"	1/2"	13/16"
** 2078	3/8"	1-3/8"	1/2"	1-5/16"



PART #2076

* Edge Trim for 3/4" stock

** Edge Trim for 1-1/4" stock