

# WHITESIDE MACHINE COMPANY

## **DOVETAIL SETS**

### **INCRA® DOVETAIL SETS**



Top quality Dovetailing sets for use with the popular Incra System. Choose the #D101 set (1/4" shank) for the smaller Dovetails (1/4", 3/8", 1/2", 17/32"). Take the #605 set (1/2" shank) for the heavier 3/8", 1/2", 5/8", & 3/4" Dovetail bits. Both sets also include the 1/4" and 3/8" Box Joint bits.

Part #	Description		
D101	6 Piece Incra Set - 1/4" shank		
605	6 Piece Incra Set - 1/2" shank		

All bits available individually. See previous page.

#### **LEIGH® DOVETAIL SETS**





Upgrade to Whiteside Quality bits for your Leigh Jig. The smaller bits are supplied in the recommended 8mm shanks (1/2" Adapter Collet is included). The largest sizes come in 1/2" shanks. Improved performance guaranteed.

Part #	Description		
D108	7 Piece Leigh set. Includes D8-437x8, D8-687, D14-51x8, D18-50x8, 1020x8,1067, and 6400x8 Adapter Collet.		
D116	6 Piece Leigh set for #D1600 16" Jig. All bits 8mm-shank. 6400x8 Adapter Collet to 1/2" is included. Complete with the following bits: 1020x8, D8-375x8, D8-500x8, D14-51x8, D18-50x8.		

All bits available individually. See previous page.

### **SPOILBOARD SURFACING**

#### **CNC SPOILBOARD SURFACING**

An economical, carbide tipped version to resurface your spoilboard. Designed for smaller CNC machines.



#### LARGE CNC SPOILBOARD SURFACING

With Replaceable Carbide Inserts

Part #	Shank Dia.	Large Dia.	# of Wings		
Straight Cut					
SB25-2	1/2"	2-1/2"	2		
SB40-2	3/4"	4"	2		
SB40-3	3/4"	4"	3		
Up Shear Cut					
SBU25-2	1/2"	2-1/2"	2		
SBU40-3	3/4"	4"	3		



#### **CARBIDE INSERTS**

**INDEXABLE - 4 CUTTING EDGES** 

Part #	Description	Size
SB-Insert	10 Pc. Insert Pack	14mm X 14mm X 2 mm
SB Screw	Replacement Insert Screw	M5x7
SB Wrench	Insert Wrench	T-15 Torx

### **COLLETS**

#### STEEL ROUTER COLLETS

#### **Reducer Bushings**

Part #	I.D.	0.D.	Overall Length			
STRAIGHT CUT						
6400	1/4"	1/2"	1-1/4"			
6400X8	8mm	1/2"	1-1/4"			
6401	5/16"	1/2"	1-1/4"			
6402	3/8"	1/2"	1-1/4"			
6403	1/4"	3/4"	1-1/4"			
6404	5/16"	3/4"	1-1/4"			
6405	3/8"	3/4"	1-1/4"			
6406	1/2"	3/4"	1-1/4"			

