

BEARINGS

Whiteside Machine

BALL BEARINGS - Import

Part #	Outside Dia.	Inside Dia.	Application	-
B1A	1/4"	1/8"	(P	
B1	3/8"	1/8"	10	
B2	3/8"	3/16"		
B3	1/2"	3/16"	Standard	
B3 BLK	1/2"	3/16"	100 pcs. Bulk	PART # B7
B3S	1/2"	3/16"	Non-Mar Nylon Sleeve	
B3SQ	1/2"	3/16"	Euro-Square (pg. 16)	
B3T	1/2"	3/16"	Teflon [®] Shields	
B3U	.490"	3/16"	for Resharpening (Undersize)	
B4	3/4"	1/4"		
B5	7/8"	5/16"		
B6	5/8"	1/4"		
B7	5/8"	3/16"		
B8	3/4"	3/16"		
B8SQ	3/4"	3/16"	Euro-Square (pg. 16)	
B9	1/2"	1/4"		
B9U	.490"	1/4"	for Resharpening (Undersize)	
B11	1-1/8"	1/2"	· · · · · ·	
B12	7/8"	3/8"		
B13	7/8"	1/2"		
B14	11/16"	3/16"		
B15	13/16"	3/16"		
B16	1-1/4"	1/2"		
B17	1-3/8"	1/2"		0
B18	1-1/2"	1/2"		
B19	3/4"	1/2"		5
B20	3/4"	5/16"		2
B21	7/8"	1/4"		
B24	1-7/8"	1/2"		
B25	1-1/8"	5/16"		PART # B17
B26	1-3/8"	5/16"		
B27	5/8"	5/16"		
B28	7/8"	3/16"		
B29	1"	3/16"		
B33	9/16"	3/16"		
BB300	7/8" X 10°	3/16"	Non-Mar Nylon Sleeve	
BB315	7/8" X 15°	3/16"	Non-Mar Nylon Sleeve	
BB318	7/8" X 18°	3/16"	Non-Mar Nylon Sleeve	

ACCESSORY KITS



BB501 - 5 PIECE BEARING CONVERSION KIT

Use this kit to vary the horizontal cutting depth of router bits with bearing pilots. Great for stepping in to finish depth by controlled increments.

Contains B2 (3/8" x 3/16"), B3 (1/2" x 3/16"), B7 (5/8" x 3/16"), B8 (3/4" x 3/16") Bearings and 3/32" Hex Key Wrench.

BB600 - GENERAL BEARING REPAIR KIT

This handy kit includes spare bearings, screws, and wrench to replace bearings on most bits.

Includes five B3 (1/2" x 3/16") and two B2 (3/8" x 3/16") bearings, ten 54025S Screws, and a 3/32" Hex Key Wrench.

BB701 - ACCESSORY KIT

Great for replacement bearings and screws - Plus this generous bearing assortment allows you to vary your cutting depths and change your profiles. Also contains lock collars and bearings for adding bearing guides to the shanks of your standard bits for following templates.

Contains: 12 bearings — four B3 (1/2" x 3/16"), one each of B2 (3/8" x 3/16"), B7 (5/8" x 3/16"), B8 (3/4" x 3/16"), B9 (1/2" x 1/4"), B6 (5/8" x 1/4"), B4 (3/4" x 1/4"), B5 (7/8" x 5/16") and B11 (1-1/8" x 1/2"); two each 1/4" lock collars (LC-1/4) and 1/2" lock collars (LC-1/2); one each 1/16", 5/64", 3/32" and 5/32" Hex Key wrenches; plus ten 54025S bearing screws.

BEARING LOCK COLLARS

Retaining Collars used when bearings are added to the shanks of router bits for following templates.

Part #	Shank Dia.	Outside Dia.
LC-1/4	1/4"	7/16"
LC-1/2	1/2"	11/16"



Uses part #HK-1/16 Hex Key Wrench #LCS-Replacement Set Screw for Standard Lock Collars

SPARE PARTS

SOCKET HEAD CAP SCREWS - 10 pc. Pack

Part #	Thread Size	Thread Length	Hex Key
34825S	3-48	1/4"	5/64"
54025S	5-40	1/4"	3/32"
103238S	10-32	3/8"	5/32"

Add BLK to part number for 100 pcs.

HEX KEY WRENCHES

Part #	Size	Application
HK-1/16	1/16"	Standard Bearing Lock Collars
HK-5/64	5/64"	1/8" I.D. Bearings (3-48 Screw)
HK-3/32	3/32"	3/16" I.D. Bearings (5-40 Screw - Most Common)
HK-5/32	5/32"	1/4" I.D. Bearings (10-32 Screw)
HK-1/8	1/8"	Hole Saws / Quick Change Shanks

HEX NUTS - 10 pc. Pack

Part #	Thread Size	Width	Hex Size
1032N	10-32	1/4"	3/8"
31224N	5/16"-24	1/4"	1/2"



Replacement Parts By Tool Number

Replacement Bearing sizes are listed in the catalog with each tool. Most tools with bearing pilots require only the 54025S Screw. Exceptions:

Part #	Туре	Fits Part Number
34825S	Screw	2400, 2401, 2404A
103238S	Screw	2013-2016, 2410, 2415, 2560, 2570, 2575, 2580, 2715, 2900-2902, 3390, UDC9112, UDFT9112, UDP9112
1032N	Nut	RFT5125, RFTD5125, RFT5200. RFTD5200, UDFT5152