

0 - FLUTE STRAIGHT BITS

Single Flute

Used primarily for routing plastics.



Part #	Shank Dia.	Cutting Dia.	Cutting Length	Overall Length
SA1600	1/4"	1/8"	3/8"	2-1/2"
SA1700	1/4"	5/32"	1/2"	2-1/2"
SA1800	1/4"	3/16"	1/2"	2-1/2"
SA1900	1/4"	7/32"	5/8"	2-1/2"
SA2075	1/4"	1/4"	3/4"	2-1/2"
SA2100	1/4"	1/4"	1"	3-1/2"
SA4100	3/8"	3/8"	1"	3"

PART # SA2100

FLAT BOTTOM VEINING



PART# SC33



SC33

Part #	Shank Dia.	Cutting Dia.	Flute	Cutting Length	Overall Length
SC062	1/4"	1/16"	Single	3/16"	1-1/2"
SC33	1/4"	1/8"	Double	1/4"	2"
SC156	1/4"	5/32"	Double	3/8"	1-1/2"
SC34	1/4"	3/16"	Double	3/8"	2"
SC35	1/4"	1/4"	Double	1/2"	2"

SOLID CARBIDE TRIM BITS



(A) PART # SC28B



(F) PART # SC29A



(B) PART # SC28



(G) PART # SC30



(C) PART # SC28A



(H) PART# SC31



(D) PART # SC28C

1/8" PILOT



(I) PART# SC32



(E) PART # SC29

Trim Bits	Part #	Shank Dia.	Cutting Length	Overall Length
(A) Standard Flush Trim 1/4" Cut Length	SC28B	1/4"	1/4"	1-1/2"
	SC28B Bulk	100 Pcs. - Bulk Pack		
(B) Flush Trim 3/8" Cut Length	SC28	1/4"	3/8"	1-1/2"
	SC28 Bulk	100 Pcs. - Bulk Pack		
(C) Flush Trim - Double End	SC28A	1/4"	1/4"	2"
(D) Dado Trim Small Pilot for Dado	SC28C	1/4"	1/4"	1-1/2"
	SC28C Bulk	100 Pcs. - Bulk Pack		
(E) 7° Bevel Trim	SC29	1/4"	1/4"	1-1/2"
	SC29 Bulk	100 Pcs. - Bulk Pack		
(F) 7° Bevel Trim - Double End	SC29A	1/4"	1/4"	2"
(G) Flush & 7° Bevel Trim Without Pilot	SC30	1/4"	3/8"	1-1/2"
(H) Hole & Flush Trim Panel Pilot	SC31	1/4"	3/8"	2"
(I) Rip & Slotting	SC32	1/4"	3/8"	1-1/2"

ROUND BOTTOM VEINING Two Flute



PART# SC40



SC40

Part #	Shank Dia.	Cutting Dia.	Radius	Cutting Length	Overall Length
SC39	1/4"	1/8"	1/16"	1/4"	2"
SC40	1/4"	3/16"	3/32"	3/8"	2"
SC41	1/4"	1/4"	1/8"	1/2"	2"

LINER BITS



PART# SC50



SC50



PART# SC54



SC54



PART# SC55



SC55

Included Angle	Part #	Shank Dia.	Point Type	Overall Length
22°	SC50	1/4"	Pencil	2-1/2"
15°	SC54	1/4"	1/16" Flat	2-1/2"
	SC55	1/4"	3/32" X 45°	2-1/2"

CONICAL BALL NOSE Four Flute



SC64



PART # SC64



SC66



PART # SC66

Included Angle	Part #	Shank Dia.	Ball Dia.	Radius	Overall Length
11°	SC64	1/4"	1/16"	1/32"	2-1/2"
7°	SC66	1/4"	1/8"	1/16"	2-1/2"