



CNC ROUTER BITS

Straight Cut



PART # C7525F

CNC tools are designed to meet the severe applications of CNC routing. These tools offer superior performance over standard straight flute bits at the high feed rates commonly found on CNC routers. They also provide an economical alternative to the more expensive spiral bits. For the ultimate in CNC routing, choose from Whiteside's wide selection of Solid Carbide Spiral Bits listed on pages 2-4.

Use on CNC Routers only.

Part #	Cutting Dia.	# Of Flutes	Cutting Length	Overall Length
1/2" SHANK				
C1052	1/2"	1	1-1/4"	2-7/8"
C1055	1/2"	1	2"	4-1/8"
C1067	1/2"	2	1-1/4"	2-7/8"
C1069	1/2"	2	1-1/2"	3-1/8"
C1072	1/2"	2	2"	4-1/8"
5/8" SHANK				
C6310	5/8"	2	1-1/4"	3"
C6320	5/8"	2	2"	4"
3/4" SHANK				
C7512	3/4"	2	1-1/4"	3"
C7515	3/4"	2	1-1/2"	3-1/4"
C7520	3/4"	2	2"	4"
C7520F	3/4"	2	2"	4"
C7520V	3/4"	2	2"	4"
C7525	3/4"	2	2-1/2"	4-1/2"
C7525F	3/4"	2	2-1/2"	4-1/2"
C8820V	7/8"	2	2"	4"
C1108	1"	2	1-1/2"	3-1/4"
C1109	1"	2	2"	4-1/4"

F - Supplied with Carbide Flat Bottom Boring Point

V - Supplied with Carbide Vee Bottom Boring Point

LEFT HAND - STRAIGHT CUT

Double Flute

Part #	Cutting Dia.	Cutting Length	Overall Length
1/4" SHANK			
1014LH	1/4"	1"	2-1/2"
1/2" SHANK			
1062LH	3/8"	1"	2-5/8"
1066LH	1/2"	1"	2-5/8"
1069LH	1/2"	1-1/2"	3-1/8"
1072LH	1/2"	2"	4-1/8"
1085LH	3/4"	1-1/4"	3"
3/4" SHANK			
1105LH	3/4"	2"	5"
* 1126LH	3/4"	2-1/2"	5"
* 1128LH	3/4"	2-1/2"	5-1/2"



PART # 1069LH

** Recommended for "Topmaster" machines.*

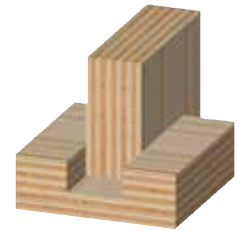
NOTE: Left Hand Spiral Bits also available, see pg. 3.

STRAIGHT CUT CABINET DADO BITS

For Undersized Plywood
Double Flute



PART # 1027A



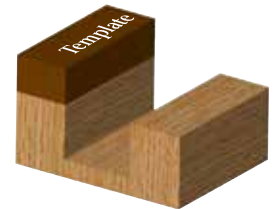
Part #	Cutting Dia.	Plywood Size	Cutting Length	Overall Length
1/4" SHANK - Two Flute				
SC SC13	7/32"	1/4" / 5.5mm	3/4"	2"
1024A	31/64"	1/2"	3/4"	2-1/4"
1027A	19/32"	5/8"	3/4"	2-1/4"
1029A	23/32"	3/4"	3/4"	2-1/8"
1/2" SHANK - Two Flute				
SC SC218	7/32"	1/4" / 5.5mm	3/4"	2-3/4"
SC SC235	15/64"	15/64" / 6mm	3/4"	2-3/4"
1065A	31/64"	1/2"	1"	2-5/8"
1075A	19/32"	5/8"	3/4"	2-1/4"
1083A	23/32"	3/4"	1"	2-1/2"

SC Solid Carbide

TEMPLATE BITS Ball Bearing Guide



PART #3008



Part #	Cutting Dia.	Cutting Length	Overall Length	Bearing Number
1/4" SHANK				
* 3000A	1/2"	1/8"	1-3/4"	B9
* 3000	1/2"	1/4"	1-7/8"	B9
3001	1/2"	1/2"	2"	B9
3002	1/2"	3/4"	2-1/4"	B9
3004	1/2"	1"	2-1/2"	B9
* 3006	5/8"	1/4"	1-3/4"	B6
K41	5/8"	1/2"	2-1/4"	B6
K43	5/8"	3/4"	2-1/2"	B6
3008	5/8"	1"	2-1/2"	B6
* 3010	3/4"	1/4"	1-3/4"	B4
3012	3/4"	3/4"	2-3/8"	B4
3014	3/4"	1"	2-5/8"	B4
3/8" SHANK				
3015	7/8"	1"	2-5/8"	B12
1/2" SHANK				
3016	1-1/8"	1"	3"	B11
3018	1-1/8"	1-1/2"	3-1/2"	B11
3019	1-1/8"	2"	4"	B11
*** 3020	3/4"	1"	2-3/4"	***B19
*** 3021	3/4"	1-1/4"	3"	***B19
*** 3022	3/4"	1-1/2"	3-1/4"	***B19
3022A	7/8"	1-1/2"	3-1/2"	B13
*** 3023	3/4"	2"	3-5/8"	***B19

** Dado Clean out bits. Use to Square the bottom of dado cuts made on a table saw.*

**** Whiteside recommends using bits over 3/4" diameter in 1/2" shank whenever possible due to the fragile nature of the B19 bearing.*